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WOOD GROOT		PRE TOUR I	DAILY SAFETY	MEETING	▲ WestSide
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SAFE WORKING	PRACTIC	CE			
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PROCEEDURE RE	EVISED			.0.	
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13-095		DL Do	ocuments - File C	L	Page 1 of 82

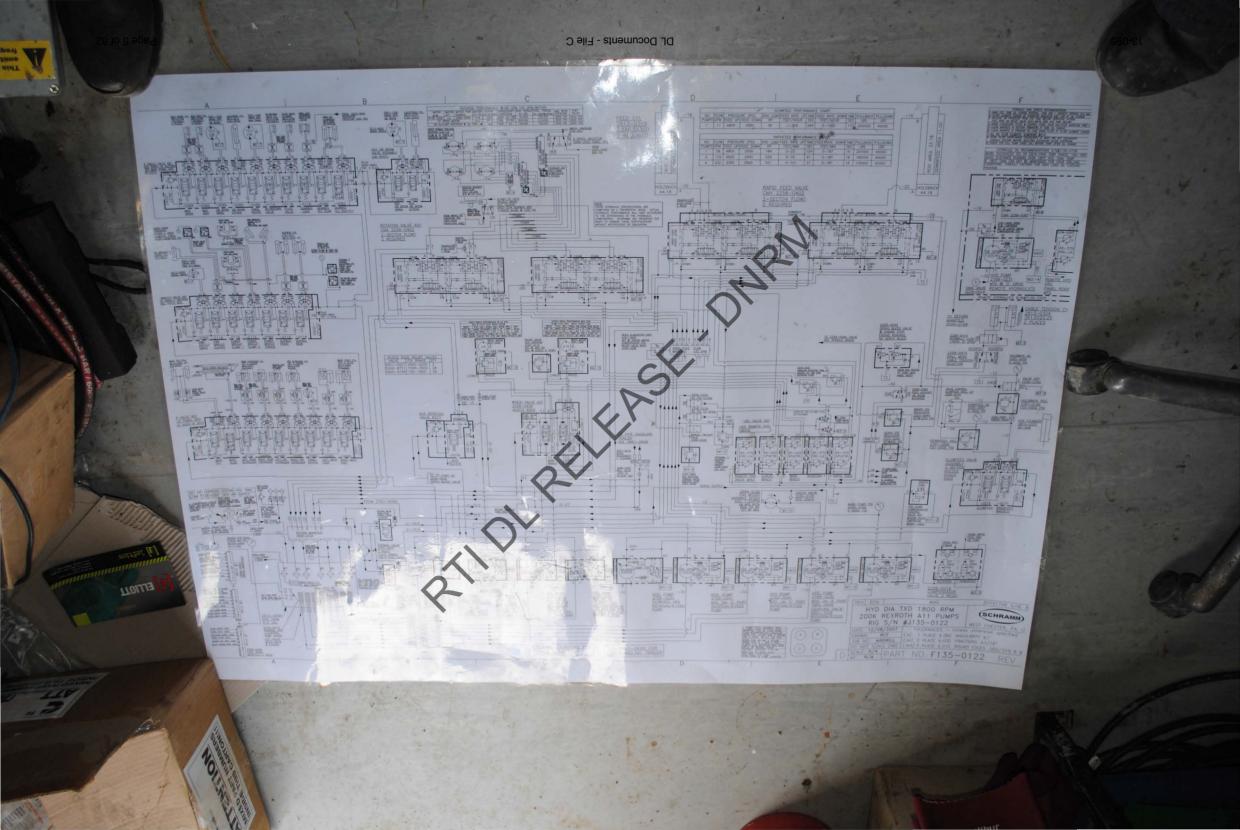
TXD180 Mast Fall Event: P&G Inspector Findings: Forward Action Plan	Responsibility for Completion	13/09/2011	14/09/2011	15/09/2011	16/09/2011	19/09/2011	20/09/2011	21/09/2011	22/09/2011	23/09/2011	26/09/2011	27/09/2011	28/09/2011	29/09/2011	30/09/2011	October	November	December	Completion Due	Actual Completion Date
A Tasks already completed																				
1 Provide Wood Group Wagners (WGW) SOP's	SH						1												13/09/11	13/09/11
2 Ensure Toolbox meetings are documented on noted form, date and time entered, for each and every toolbox meeting	ST/SH						0	77											13/09/11	13/09/11
B Safety Management System Improvement Items																				
3 Develop WestSide bridging document linking to WGW and all subcontractors involved with rig operation	RJC/DC																		20/09/11	
4 Provide evidence of contractors SafeOp and P&G Legislation compliance - commence	RJC/DC				/	1													30/09/11	
s Review WGW SOP's determine if any SOP's are required to be developed to ensure all routine work activities	MS																		19/09/11	
6 Review WestSide and WGW Management of Change process, ensure process is implemented to engineering changes to plant etc.	RJC/DC																		19/09/11	
7 Develop specific Site Safety Manager training competency matrix and commence delivery of training	DC .		Ť																19/09/11	
8 Review JSA system in order to improve and ensure the system is more robust	MS	X																	19/09/11	
9 Provide WGW SOP Training Records (including details of trainer qualifications)	DC																		20/09/11	
update drilling crew competency matrix. Determine gaps and set action plan to address skill gaps.	DC																		19/09/11	
Provide maintenance crew competency matrix (Compare trade qualifications etc. with assigned maintenance tasks)	DC/RJC																		29/09/11	
Provide evidence of contractors SafeOp and P&G Legislation compliance - complete	RJC/DC																		30/09/11	
c Rig Recovery Items																				
Provide Inspectorate with current Hydraulic Schematics for rig	RC																		14/09/11	
Perform rig stabilising risk assessment (all risk assessments to be lead by G2 trained risk assessor)	MS																		14/09/11	
15 Perform rig move risk assessment (from current position to stable/safe position on location)	MS																		14/09/11	
Perform hydraulic ram removal risk assessment (multi crane lift)	MS																		14/09/11	
Perform rig transportation (from site to repair location) risk assessment	MS																		15/09/11	
Develop JSA's and SWP's for each task as per developed risk assessments	ST/SH																		15/09/11	
Provide risk assessments, JSA's and SWP's to P&G Inspectorate for review and approval	RJC																		15/09/11	
20 Obtain approval for commencement of works (as per risk assessments, JSA's and SWP's) and commence works	RJC																		20/09/11	
21 Remove rams and transport to 3rd party for video recorded inspection / disassembly	RC																		20/09/11	
□ Rig Repair / Return to Service Items (Dates dependent on Rig Recovery Action completion timing)																				
22 Relocate rams to repair location (on completion of video recorded inspection; when P&G Inspectorate inspection is complete)	RC																		TBD	
23 Perform and complete rig repairs	RC																		TBD	
24 Inspect rig for full compliance (by competent entity)	RC/RJC																		TBD	
25 Obtain approval from P&G Inspectorate to return to drilling operations	RJC																		TBD	

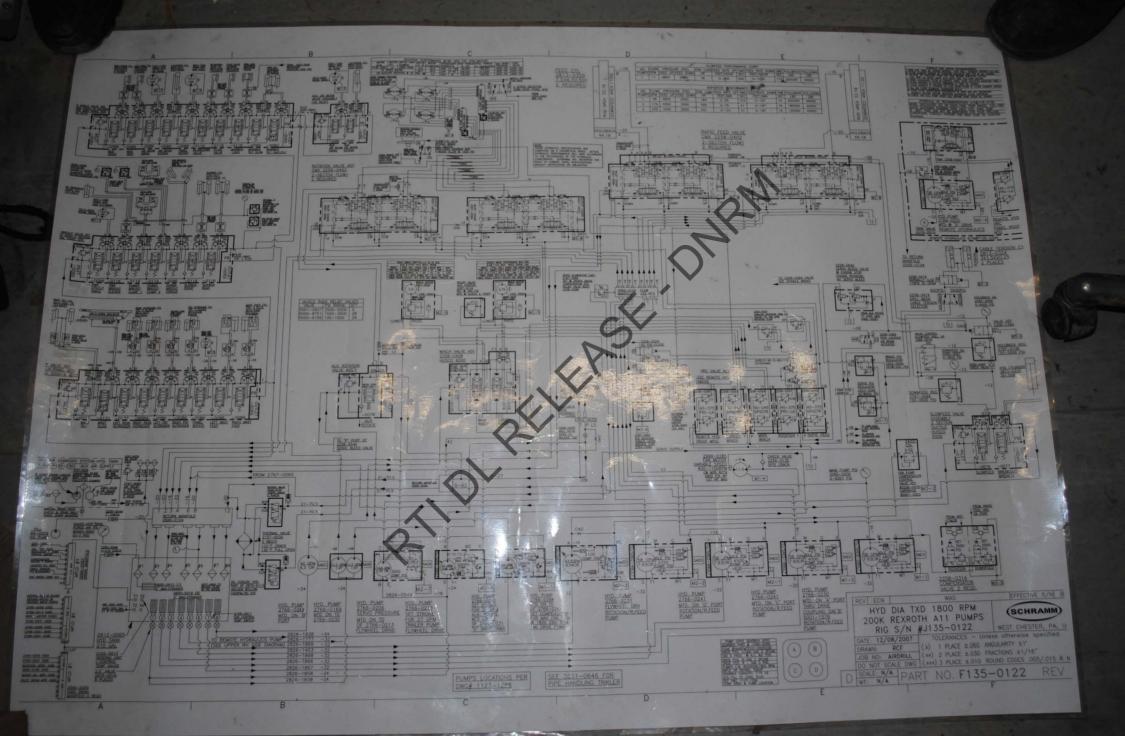
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Section 78B(2) RTI Act

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TXD180 Mast Fall Event: P&G Inspector Findings: Forward Action Plan	Responsibility for Completion	13/09/2011	14/09/2011	15/09/2011	16/09/2011	19/09/2011	20/09/2011	21/09/2011	22/09/2011	23/09/2011	26/09/2011	28/09/2011	29/09/2011	30/09/2011	October	November	December	Completion Due	Actual Completion Date
A Tasks already completed																			
1 Provide Wood Group Wagners (WGW) SOP's	SH																	13/09/11	13/09/11
Ensure Toolbox meetings are documented on noted form, date and time entered, for each and every toolbox meeting	ST/SH						_											13/09/11	13/09/11
8 Safety Management System Improvement Items																			
3 Develop WestSide bridging document linking to WGW and all subcontractors involved with rig operation	RJC/DC																	20/09/11	26/09/11
4 Provide evidence of contractors SafeOp and P&G Legislation compliance - commence	RJC/DC																	13/09/11	13/09/11
s Review WGW SOP's determine if any SOP's are required to be developed to ensure all routine work activities	MS														. <		4	19/09/11	
6 Review WestSide and WGW Management of Change process, ensure process is implemented to engineering changes to plant etc.	RJC/DC																•	19/09/11	
Develop specific Site Safety Manager training competency matrix and commence delivery of training	DC																	19/09/11	
8 Review JSA system in order to improve and ensure the system is more robust	MS											•						19/09/11	23/09/11
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10 Update drilling crew competency matrix. Determine gaps and set action plan to address skill gaps.	DC										•							19/09/11	
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Provide evidence of contractors SafeOp and P&G Legislation compliance - complete	RJC/DC							(G		Y							30/09/11	
c Rig Recovery Items							\ *												
13 Provide Inspectorate with current Hydraulic Schematics for rig	RC							X										14/09/11	
Perform rig stabilising risk assessment (all risk assessments to be lead by G2 trained risk assessor)	MS						V											14/09/11	15/09/11
15 Perform rig move risk assessment (from current position to Brisbane repair workshop)	MS						•											14/09/11	15/09/11
Perform rig transportation (from site to repair location) risk assessment	ITAC			X														22/09/11	22/09/11
Develop JSA's and SWP's for each task as per developed risk assessments	ST/SH		7															15/09/11	15/09/11
Provide risk assessments, JSA's and SWP's to P&G Inspectorate for review and comment	RJC																	15/09/11	15/09/11
20 Obtain Inspectorate 'go ahead' for commencement of works as per risk assessments, JSA's and SWP's and commence works	RJC																	20/09/11	20/09/11
Perform rig move to Sydney repair workshop	RC																	23/09/11	23/09/11
Rig Repair / Return to Service Items (Dates dependent on Rig Recovery Action completion timing)	V																		
Relocate rig to Sydney workshop (Schramm repairer) Coordinate hydraulics investigation requirements with P&G Inspectorate (hydraulics to be inpected by 3rd party, process to be	RC																	30/09/2011	
approved prior to commencing removal of hydraulics)	RJC																	30/09/2011	
25 Commence rig repairs	RC																	TBD	
26 Inspect rig for full compliance (by competent entity, Moduspec, PSI or other Deedi approved entity)	RC/RJC																	TBD	
Obtain approval from P&G Inspectorate to return to drilling operations	RJC																	TBD	
													_	_	1				
Legend	d DC														- Or	riginal	l plan	Completion ti	ming
	MS														- Re	vised	Com	pletion timing	

MS - Revised Completion timing RC Section 78B(2) RTI Act	Legend
Section 78B(2) RTI Act	
RJC	
SH	
ST	





Haling Narelle

Russell Churchett <russell.churchett@westsidecorporation.com> From:

Sent: Tuesday, 13 September 2011 10:45 AM To: Wright John; Rasmussen Graham

Steven.hicks@woodgroupwagners.com; darren.cowan@woodgroupwagners.com; Cc:

Ray Cowie

FW: Risk Assessment - TXD Recovery Subject: **Attachments:** Risk Assessment Form Remove Rig.doc

John / Graham

Risk Assessment 1st Draft for TXD Recovery (from Steven Hicks) – FYI

Regards

Russell Churchett

HSE Manager



Direct: 07 3020 0905 Section 78B(2) RTI Act Office: 07 3020 0900 07 3020 0999

Email: russell.churchett@westsidecorporation.com

Web: www.westsidecorporation.com

Address: Level 8, 300 Queen Street, Brisbane QLD 4000

Postal: GPO Box 1121, Brisbane QLD 4001

ELERSE From: Steven Hicks [mailto:Steven.Hicks@woodgroupwagners.com]

Sent: Tuesday, 13 September 2011 10:32 AM

To: Russell Churchett

Subject: FW: Risk Assessmen

Regards,

Steven Hicks

HSE & Training Officer Wood Group Wagners

Section 78B(2) RTI Act

2 +61 (0)7 3258 8001 (switch)





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From: Darren Cowan

Sent: Tuesday, 13 September 2011 8:58 AM

To: txd01 rig; Steven Hicks Subject: FW: Risk Assessment

I have added some stuff in, please read and let me know if you have any concerns with it. Steven it is vital that any procedures we have (i.e. SWP's or maintenance procedures) are nominated in the Risk Assessment and then copied and attached to it. All members of the work crew will be required to read and sign off on each procedure that is referenced.

Cheers, Darren

From: txd01 rig

OL PELLERSE. ONRINA Sent: Tuesday, 13 September 2011 6:33 AM

To: Darren Cowan Cc: Steven Hicks

Subject: Risk Assessment

Darren

Can you have a look at this.

Thanks Sean Taylor **Wood Group Wagners** Rig Manager TXD01

txd01.rig@woodgroupwagners.com

Section 78B(2) RTI Act WOOD GROUP WAGNERS WAGNERS

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Page 8 of 82

STEP 1. Document Location		rd on the work site.		Location of Ha	zard on work site:			
STEP 2. Define Work Activity STEP 3. Define Site Location assessment. STEP 4. List Team Members STEP 5. List any Reference I	n, date of assessment an , their role and experienc	d any PTW numbers that perta	in to this	TXD Rig				
STEP 6. Complete the Risk A	Analysis and Assessmen	t Form		Description of	Major Hazard:			
		Risk Management Action Plan t oprover for sign off, then to HS						
formalise into Safety Manag			•	Bent front jac	k legs and Mast lift	Rams.		
Work Activity:				Site Location:	7			
Removing damaged rig	r components to se	cure site		Meridian site #	36			
nomoving damagod n	g componente to co							
				Date: 12 S	eptember 2011			
				S	_	_		
					umber (If Applicable): U			commences
		В	ick Access	nent Team Memi	re Name and Number (If Applicable):		
Name	1	Company		osition	Risk Assessment Role	Process /Ta	ek	Signature
Name	,	Company	0	OSILIOTI	(Facilitator/Team Member)	Experience	-	Oignature
		WGW	Rig Manag	er	Team Member			
		Wintringham Diesel	Mechanic		Team Member			
Section 78B(2) RTI Act		Westside Corporation	Drilling & c		Team Member			
Section 76b(2) KTT Act		WGW		& well services	Team Member			
		WGW		ining Advisor	Facilitator			
		WGW	HSE & Q N		Team Member			
KEY P – Probability C – Consequence R – Risk Ranking	Consequence: The Risk Ranking: the Hazard: an Actual Risk: The likelihood	chance that something will hap be result of an action/event tal e score given to a risk after co or Potential source of harm. and or Probability of harm results as Reasonably Practicable.	king place. Insidering its a	ctual consequence	and the probability of it ha	ppening.	Addit	ional Documentation References
Site Manager/Supervisor:	Section 78B(2) RTI Act			Signature:		_	Date:	12 September 2011

RISK ANALYSIS and ASSESSMENT FORM

Identify the potential incidents, causes and consequences. Discuss, consider and ask questions about potential human factors/errors slips/lapses, mistakes and shortcuts, fatigue and changes etc. Identify existing or current controls and review any prior similar incidents, assess each hazard for likelihood and consequence, allocate a Risk Ranking. Identify new or recommended controls, Reassess the Risk Ranking and score the residual risk.

No	Took	Hazard/Dangar	Current Control Measures	Ri	sk Ra	ting	ALARP	Further Recommended Controls		esidu sk Rat	
No.	Task	Hazard/Danger	Current Control Measures	Р	С	R	Y/N	Further Recommended Controls	Р	С	R
1	Remove any and all excess equipment from area	Slips, trips , falls, crush hazards,	Pre job safety meeting and spotters used at all times.	2	5	9	>	All equipment must be moved to a position where it cannot interfere with potential escape routes or operational requirements.	2	5	10
2	Anchor crane to rig	Slips, trips, falls, crush, pinch hazards, cables breaking, inexperienced operators	Qualified operators, Qualified and experienced Dogman, fit for purpose equipment all certified and current.	2	5	10	Υ	Only the specified "Dogman" is to give operational instructions to the crane operators.	2	5	10
3	Connect batteries & remove steps and ladders from rig	Slips trips falls crush and pinch points, sparks low voltage.	Pre job meeting, experienced operators, appropriate PPE for all members involved	2	3	6	Υ		2	3	6
4	Build up air in tank & Start rig.	Slips, trips , falls, crush & pinch points,	Pre job meeting	2	3	6	Υ		2	3	6
5	Lower Rear legs until wheels are on sub base with rig hydraulics	Mechanical failure, rig over balance	Engine shut down, crane securing , spotters , exclusion zone	2	5	10	Υ	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager	2	5	10
6	Remove concrete blocks and timbers	Crush points , splinters	Pre job meeting PPE – spotters , competent operators ,remove all un- essential personnel	2	5	10	Υ	Blocks to be moved to a location that does not interfere with operational requirements and that cannot block potential escape routes.	2	5	10
7	Back truck under load	Crush, rollover	Competent operators, fit for purpose equipment, pre job briefing, spotters	2	5	10	Y	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager, backing operations are not to commence until positive notification from the crane operators is received that the load is secured.	2	5	10

8	Lower load onto truck	Crush, rollover	Competent operators, fit for purpose equipment, pre job briefing, spotters	2	5	10	Y	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager, Only the specified "Dogman" is to give operational instructions to the crane operators.	2	5	10
9	Drive truck off sub-base	Crush	Competent operators, fit for purpose equipment, pre job briefing, spotters	2	5	9	5/1/	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager, Only the specified "Spotter" is to give operational instructions to the Truck Driver.	2	5	10
10	Secure load and jib crane booms	Pinch points, falls, trips, slips, cuts, crush	PPE, correct WAH procedures, fit for purpose equipment, pre-job breifing	2	3	6	Y	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager, Only the specified "Dogman" is to give operational instructions to the crane operators.	2	3	6

RISK MANAGEMENT ACTION PLAN

Document further controls as agreed by the risk assessment team, assign responsibilities and completion dates. Complete the monitoring / review mechanism, the date when the HSEQ Team should monitor the assessment for completion of Recommenced Controls, and the date for scheduled review of the assessment to assess residual risk rating and effectiveness (must be at least within 24 months of the date of the assessment).

No:	Recommended Controls	Person/s Responsible	By When	Date Completed
1	JSA to be completed for crane lifts.			
2	All equipment must be certified (eg-lifting gear)			
3	All trucks must be registered,			
4	Pre job brief before each job.			
5	All tie down equipment to be fit for purpose.			
6	All operators to have required tickets.			
7	Full PPE required for all involved.			
8	All non-essential people to be removed.			

MONITOR / REVIEW MECHANISM

Document the date reviews are required, who is responsible (position, e.g. Managing Director, HSEQ Manager, Site Manager, Risk Team etc) and set dates for monitoring action items and review of residual risk and effectiveness. The HSEQ is am shall enter monitoring & review requirements in the Risk Register and ensure timeframes are met, and ensure any requirements arising out of monitoring and review are actioned and documented.

Туре	Date Due	By Whom	Date Completed	Comments e.g. Change has occurred - new R/A to be conducted, items not completed and why etc.
Monitoring closure of action items				
Residual Risk / Effectiveness Review				

1. Potential Consequence

Rating	Injury	Natural Environment	Equipment	Financial	Reputation
6	Multiple fatalities	Permanent & irreparable impact. Impact on the local community. Contamination of potable water supply.		>AUD1,000,000	International media involved. Potential multiple client impact. Loss of contract(s) & future opportunities
5	Fatality	Permanent & irreparable impact on the natural environment	Permanent loss of equipment with replacement lead time >14 days	>AUD 500K <1,000K	National media involved. Client impact. Loss of current contract
4	Major injury: limb loss, blindness, electrocution, permanent health effects	Temporary, severe but reparable impact. Pollution reaches surface water bodies or stormwater	Major repairs causing 8+ days down time	AUD 100K - 500K	WGW client impact - multiple sites. Incident response controlled by client. Potential loss of current contract.
3	Serious injury requiring >7 days off work. Fractures, loss of consciousness	Breach of applicable regulations. Temporary impact. Visible loss of flora or fauna - multiple species. Disturbance rectified in <1 month	Serious repairs causing 1-7 days down time	AUD50K - 100K	WGW client impact - local site Managed in coordination with client.
2	Requires medical treatment, No time off work.	Temporary impact. Visible loss of flora or fauna - single species. Disturbance rectified in 7 days	Medium level repairs. <1 day down time	AUD5K - 50K	Local site impact involving WGW & WGW contractors. Managed internally.
1	First aid treatment	Minor, temporary impact. Disturbance rectified easily & immediately	Low level repairs, <3 hours down time	Under AUD5R	Internal WGW impact only.

2. Incident Probability

1	Frequency of situation / activity: = once per month (1-12 times per year) OR Chance of failure causing loss: Almost impossible. Never heard of failure occurring.</th <th>Low</th>	Low
2	Frequency of situation / activity: > once per month but less than once per week OR Chance of failure causing loss: Unlikely,	Moderate
3	Frequency of situation / activity: > once per week but less than once per day OR Chance of failure causing loss: Could happen but not known to have occurred.	High
4	Frequency of situation / activity: 1-10 times per day OR Chance of failure causing loss: Heard of 1 failure occurring in the past.	Very High
5	Frequency of situation / activity: 10+ time per day OR Chance of failure causing loss: Heard of >1 failure occurring in the past.	Extreme

3. Risk Matrix 3 LIKELIHOOD Multiple catastrophic 18 12 6 Catastrophi 25 20 15 10 SEVERITY 20 16 12 15 12 10

4. Action Required

20+	EXTREME	Inoperable: STOP WORK, ensure personnel & equipment safety, evacuate site & return only when risk reduced to ALARP & accepted
16-20	V. HIGH	Intolerable: Stop work & recommence only when risk reduced to ALARP & accepted
12-15	HIGH	Unacceptable: engineer out & reduce to ALARP before continuing
6-10	MODERATE	Acceptable: when reduced to ALARP before continuing
1-5	LOW	Acceptable: train for continuous improvement

Haling Narelle

From: txd01 rig <txd01.rig@woodgroupwagners.com>

Sent: Monday, 12 September 2011 1:28 PM

To: Rasmussen Graham

Subject: FW: Section 78B(2) RTI Act proposed to be onsite TXD Rig Manager

Thanks
Sean Taylor
Wood Group Wagners
Rig Manager TXD01
txd01.rig@woodgroupwagners.com



From: Gerard McKay [mailto:Gerard.McKay@westsidecorporation.com]

Sent: Sunday, 11 September 2011 2:24 PM

To: txd01 rig

Subject: FW: Section 78B(2) RTI Act proposed to be onsite TXD Rig Manager

From: Ray Cowie

Sent: Wednesday, 31 August 2011 1:31 PM

To: Gerard McKay

Subject: Re: Section 78B(2) RTI Act proposed to be ansite TXD Rig Manager

Checkswith 78B(2) Edirectly. But it makes sense to leave radiator in for engine diagnostics.

Why do we need to pull radiator?

Section 78B(2) RTI Act

Thanks

Ray Cowie

Sent from my iPhone

On 31/08/2011, at 1:25 PM, "Gerard McKay" < Gerard.McKay@westsidecorporation.com > wrote:

- Section 78B(2) RTI A Brisbane Based Project manager
- Original plan for MTU specialists to conduct rig maintenance
- Company Man Section 78B(2) RTI Act for timeline to project completion without reply -

section 78B(2) reproposes that Diesel Engine Fitters now to replace MTU specialists on site

• Diesel Engine Fitters do not possess their own tools, so need to get kit from MTU specialists

Section 78B(2) Ritistructed TXD rig crew to remove radiator from engine and send to Brisbane

Diesel engines and equipment needs to be run-up (started up) prior to diagnostics being conducted Without radiator – engine cannot be run and no diagnostics possible as onsite TXD project leader, to implement n 78B(2) RTI Act Section 78B(2) RTI Act general plan Section 78B(2) RTI Act to work on TXD Propose to leave radiator installed until after engine diagnostics have been obtained Could you advise? PARILLE ASE. ON PRINT.

PARILL Gerry <image001.jpg> **Gerard Mckay** Direct: 07 3020 0902 Phone: 07 3020 0900 Section 78B(2) RTI Act Fax: 07 3020 0999 WestSide Corporation LTd Level 8, 300 Queen Street, Brisbane QLD 400

Ralph,

www.westsidecorporation.

Could you give us an updated expected completion date for our maintenance shut down as I need to update our third party contractors (Drilling). I have been using the 10th September in the forecast so far.

Cheers,

Operating Company Representative

<image002.jpg>

Section 78B(2) RTI Act

Email: companyman@westsidecorporation.com

Web: www.westsidecorporation.com

Address: 28-30 Okano Street, Moura QLD 4718

PO Box 36, Moura QLD 4718 Postal:

<TXD Rig Shutdown Cost 19-08-2011 1.0.xlsx>

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Wellsite Permit to Work - Rev 2

Permit No 2 - 003087

3087 wellsite

SECTION A – SCOPE				
CATEGORIES OF WORK (more than one work type	may be performed using one f	orm, if appropriate)		
☐ ⊊ old Work ☐ Explosive/Radioactiv	e Pressure Systems	☐ Electrical Work		
☐ Hot Work ☐ Confined Space Entry	·			
	spaces entry permit must also use	the confined space entry permit	supplement.	
Date of Issue: Fri 9th Sep 2011	Issued to Wellsite Permit Hold	er (Name): Section 78E	B(2) RTI Act	
Rig or Equipment Name / Numbe <u>r:</u>	Z * Wel	lsite Permit Holder Company:		
Wellsite Name or Location: Mer 30	Spe	cific Work Location on the W		
Specific Work Description to be done:		, · ·		
Welding Cutting, Co	ontainer loca	king pins		
welder oxy griv Associated Documents (list or attach):	der and ha	ind tools		
		k Precautions Verifier (Name not Wellsite Permit Authority	& company)	
WGW SWP OGOI PTU	V (11		on 78B(2) RTI Act	
WORK PARTY ACCEPTANCE		13		
I understand the work to be performed, the plan	nt & equipment to be worked or	n, all work precautions and co	onditions prescribed for this permit	t &
agree to abide by all the requirements of this p				
Name Signature	Time	Name	Signature Tim	ne
1	6.W E		660	(0
2 Section 78B(2) RTI Act 49-Sch4 - 9	Signature 60005	Section 78B(2) RTI Act	49-Sch4 - Signature	10
3	=6 O. 6			
SECTION D - PERMIT ISSUE/PERMIT C	LOSEOUT			
This permit is active from	Date: Fri 9th	Sep 2011 Time	(24hrs): (1600	
This permit expires at (unless suspended ear		·····	(24hrs): +8 OC	-
Wellsite Permit Holder Acceptance	Wellsite Permit Authority A		ng Company Representative	
I have read, understand & will ensure	approve the issuing of this	permit for work Authori	sation ,	
compliance with all the requirements of this	at the specific work location precautions & work condition		ise the issuing of this permit for w pecific work location under the	vork
permit.	precautions & work condition		ons & work conditions listed.	
Name	· · · · · · · · · · · · · · · · · · ·		, / 1/11	
<u> </u>	Section 78B(2) RTI Act		
Signature: 49-Sch4 - Signature				
49-3014 - Signature	Signature: 49-Sch4 -	Signature	e: 49-Sch4 - Signature	
Wellsite Permit Holder Closeout	Signature: 49-Sch4 - Wellsite Permit Authority C	Signature Operation	49-Sch4 - Signature	
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SECTION B – WORK PRECAUTIONS - C All specified work precautions must be complete			comme	nced					
GENERAL: All Wellsite Permits				Electrical Work Per	mit		21 27 2 		
WORK PRECAUTION CHECKLIST	Required Yes/No	Verifie		WORK PRECAUTION CH	ECKLIST			Require Yes/No	
Fluid power locked out & tagged	NS			Capacitors discharged					
Mechanical power locked out & tagged	NO			Isolations proved - corr	rect item g	e energise	d		
Electrical power locked out & tagged	Ne			Residual current device					
Equipment drainec/depressurised & purged.	No		_	Grounding of equipment	t complete	d			
Written procedure to be used (record procedure	Yes			Personnel certification a	<u>available /</u>	sighted			
reference in Associated Documents in Section A)	-,/2	Sch4 - Si	gnature					L	
Work Party members briefed on work to be done Job Hazard Analysis (JHA) to be performed	10)	4		Explosive/Radioacti	ve Perm	t		1	
(list JHA in Associated Documents in Section A)	NO			WORK PRECAUTION CH	ECKLIST			Require Yes/No	
Non-essential personnel cleared from work area	<i>N</i> 0	1	-1 -	Storage area designated	for explo	sives \			
Gas detection test required prior to work.	\sim)	-1	& radioactive sources	,				
Warning signs posted at work location.	$\sim c$			Radiation badges worn		neter avail	able		
Work area bunted off to exclude other personnel	vie	2	_	Grounding clamps in pla					
All wellsite personnel informed of work to be done	N		_1 L	Overhead power shutdo			d		
Continuous gas monitoring	$\sim o$	ļ		Welding unit turned off				ļ	
			_	Cathodic protection turi				ļ	
Cold Work Permit	T 5	Initial		Shot firers / blasters tic Radio sitence enforced	cket sighte	d			
WORK PRECAUTION CHECKLIST	Yes/No	Verifie		Perforating safety check	Ulict to be	usad		-	
Excavation survey required	163/110	Velille	" -{	renorating safety theck	KLISL LO DE	useu		-	
Excuración sarvey require		-		Working at Height	Permit		1.27	L	
			-1 -					Require	d Initial by
Hot Work Permit	<u> </u>		-1	WORK PRECAUTION CH	ECKLIST			Yes/No	
WORK PRECAUTION CHECKLIST	Required	Initial	by	Inspected & maintained	i inertia re	el required			
WORK PRECAUTION CHECKLIST	Yes/No	Verifie	<u>r</u>]	Hand tools secured by l					
Protective screens erected	Ne		_]	Personnel working at he					
Full spark containment	NO		_	& competent for working					
Drains covered	NO)	4	Area below the work cle	eared of al	l personne	<u> </u>		
Competent Fire Watcher on duty	Ups			Emergency rescue plan					
(name recorded in work party) Area free from combustible material	462	-		<pre>& recovery equipment a Fall prevention / protect</pre>	railable	mont		<u> </u>	
Fire extinguishers placed in work area	yes			in working order & pers	connel train	ned to use			
Fire hose charged & available	4as	-		in working order a pers	orance cran	ica to asc			
The Hose charges a available	-			Confined Space En	try Pern	nit	. Tractor		
								·	
	WORK PRECAUTION CHECKLIST						Require	d Initial by	
Pressure Systems Work Permit		X	7	WORK PRECAUTION CH	ECKLIST			Require Yes/N	
		Initial		Work location to be pur	rged before			Yes/N	Verifier
WORK PRECAUTION CHECKLIST	Required Yes/No			Work location to be pur Documented risk assess	rged before ment com	oleted		Yes/N	Verifier
WORK PRECAUTION CHECKLIST Isolations proved				Work location to be pur Documented risk assess Confined space entry pe	rged before ment com ermit attac	oleted thed		Yes/N	Verifier
WORK PRECAUTION CHECKLIST Isolations proved Pressure relief devices in place & tested				Work location to be pur Documented risk assess Confined space entry pe Training certificate for	rged before ment com ermit attac	oleted thed		YES/N	Verifier
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Haling Narelle

From: Wright John

Sent: Monday, 9 January 2012 9:22 AM

To: Russell Churchett
Cc: Rasmussen Graham

Subject: RE: TXD Rig re-commission

Russell

Happy New Year to you!

We will require documentation to confirm the rig has been returned to original Schramm specifications, and you need to have a third party verification by one of the rig testing agencies such as Moduspec, Petrospec etc. Will we also be continuing our investigation in the incident once we receive the engineering report from the loss adjuster.

Regards

John Wright

Regional Petroleum and Gas Inspector
Department of Employment Economic Development and Innovation
Safety and Health Division
Level 5, 34 East Street
Rockhampton 4700
Phone 0749384682
Fax 0749384331

Mobile9-Sch4 - Mobile phone

Email john.wright@deedi.qld.gov.au

Vision: Our Industries Free of Safety and Health Incidents.

From: Russell Churchett [mailto:russell.churchett@westsidecorporation.com]

Sent: Saturday, 7 January 2012 12:22 ÅM

To: Wright John

Cc: Rasmussen Graham **Subject:** TXD Rig re-commission

John / Graham,

Happy new year, hope you are both well.

TXD rig repairs are progressing and re-commissioning is being planned. Moduspec are being lined up to perform the rig and carrier inspection.

I am looking to ascertain exactly what documentation / certification you require to be provided to your office to permit the rig to return to operations.

Regards

Russell Churchett

WestSide HSE Manager



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ALI DI PELENSE DINANA

STEP 1. Document Location and STEP 2. Define Work Activity	d description of hazar	rd on the work site.		Location of Ha	zard on work site:					
STEP 3. Define Site Location, da assessment.			rtain to this	TXD Rig						
STEP 5. List any Reference Mat	STEP 4. List Team Members, their role and experience STEP 5. List any Reference Materials used									
STEP 6. Complete the Risk Analysis and Assessment Form STEP 7. If further controls are necessary, complete Risk Management Action Plan to implement				Description of	Major Hazard:					
STEP 8. Send document to appliformalise into Safety Management	ropriate reviewer & ap ent System & include	oprover for sign off, then to in Risk Register	HSEQ Dept to	Bent front jac	k legs and Mast lift	Rams.				
Work Activity:				Site Location:	4					
Removing damaged rig c	omponents to se	cure site.		Meridian site #	36					
				Date: 12 S	eptember 2011					
				Work Permit N	umber (If Applicable): U	nknown unt	il dav work	commences		
			•		e Name and Number (,			
			Risk Assessr	ment Team Mem	bers					
Name		Company		Position	Risk Assessment Role	Process /Tas Experience		Signature		
			Q.Y		(Facilitator/Team Member)	Experience				
		WGW	Rig Manag	jer	Team Member					
		Wintringham Diesel	Mechanic		Team Member					
Section 78B(2) RTI Act		Westside Corporation		completions	Team Member					
Occilon 70B(Z) KTTACL		WGW		& well services	Team Member					
		WGW		ining Advisor	Facilitator					
		WGW	HSE & Q N		Team Member					
KEY P – Probability C – Consequence R – Risk Ranking	- Consequence: The result of an action/event taking place.									
Site Manager/Supervisor: S	ection 78B(2) RTI Act			Signature:			Date:	12 September 2011		

RISK ANALYSIS and ASSESSMENT FORM

Identify the potential incidents, causes and consequences. Discuss, consider and ask questions about potential human factors/errors slips/lapses, mistakes and shortcuts, fatigue and changes etc. Identify existing or current controls and review any prior similar incidents, assess each hazard for likelihood and consequence, allocate a Risk Ranking. Identify new or recommended controls, Reassess the Risk Ranking and score the residual risk.

No.	Tack	Task Hazard/Danger		Risk Rating		ALARP	Further Recommended Controls		esidu sk Ra		
INO.	1 d5K	Hazaru/Danger	Current Control Measures	Р	С	R	YAN	Futurer Recommended Controls	Р	С	R
1	Remove any and all excess equipment from area	Slips, trips , falls, crush hazards,	Pre job safety meeting and spotters used at all times.	2	5	10	Y	All equipment must be moved to a position where it cannot interfere with potential escape routes or operational requirements.	2	5	10
2	Anchor crane to rig	Slips, trips, falls, crush, pinch hazards, cables breaking, inexperienced operators	Qualified operators, Qualified and experienced Dogman, fit for purpose equipment all certified and current.	2	5	10	Υ	Only the specified "Dogman" is to give operational instructions to the crane operators.	2	5	10
3	Connect batteries & remove steps and ladders from rig	Slips trips falls crush and pinch points, sparks low voltage.	Pre job meeting, experienced operators, appropriate PPE for all members involved	2	3	6	Υ		2	3	6
4	Build up air in tank & Start rig.	Slips, trips , falls, crush & pinch points,	Pre job meeting	2	3	6	Υ		2	3	6
5	Lower Rear legs until wheels are on sub base with rig hydraulics	Mechanical failure, rig over balance	Engine shut down, crane securing , spotters , exclusion zone	2	5	10	Υ	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager	2	5	10
6	Remove concrete blocks and timbers	Crush points , splinters	Pre job meeting PPE – spotters, competent operators, remove all unessential personnel	2	5	10	Y	Blocks to be moved to a location that does not interfere with operational requirements and that cannot block potential escape routes.	2	5	10
7	Back truck under load	Crush, rollover	Competent operators, fit for purpose equipment, pre job briefing, spotters	2	5	10	Υ	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager, backing operations are not to commence until positive notification from the crane operators is received that the load is secured.	2	5	10

8	Lower load onto truck	Crush, rollover	Competent operators, fit for purpose equipment, pre job briefing, spotters	2	5	10	Y	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager, Only the specified "Dogman" is to give operational instructions to the crane operators.	2	5	10
9	Drive truck off sub-base	Crush	Competent operators, fit for purpose equipment, pre job briefing, spotters	2	5	9	5/1/	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager, Only the specified "Spotter" is to give operational instructions to the Truck Driver.	2	5	10
10	Secure load and jib crane booms	Pinch points, falls, trips, slips, cuts, crush	PPE, correct WAH procedures, fit for purpose equipment, pre-job breifing	2	3	6	Y	All personnel not required are to be moved well outside of the exclusion zone and are to remain there until otherwise directed by the rig manager, Only the specified "Dogman" is to give operational instructions to the crane operators.	2	3	6

RISK MANAGEMENT ACTION PLAN

Document further controls as agreed by the risk assessment team, assign responsibilities and completion dates. Complete the monitoring / review mechanism, the date when the HSEQ Team should monitor the assessment for completion of Recommenced Controls, and the date for scheduled review of the assessment to assess residual risk rating and effectiveness (must be at least within 24 months of the date of the assessment).

No:	Recommended Controls	Person/s Responsible	By When	Date Completed
1	JSA to be completed for crane lifts.			
2	All equipment must be certified (eg-lifting gear)			
3	All trucks must be registered,			
4	Pre job brief before each job.			
5	All tie down equipment to be fit for purpose.			
6	All operators to have required tickets.			
7	Full PPE required for all involved.			
8	All non-essential people to be removed.			

MONITOR / REVIEW MECHANISM

Document the date reviews are required, who is responsible (position, e.g. Managing Director, HSEQ Manager, Site Manager, Risk Team etc) and set dates for monitoring action items and review of residual risk and effectiveness. The HSEQ is am shall enter monitoring & review requirements in the Risk Register and ensure timeframes are met, and ensure any requirements arising out of monitoring and review are arbitrarily and documented.

Туре	Date Due	By Whom	Date Completed	Comments e.g. Change has occurred - new R/A to be conducted, items not completed and why etc.
Monitoring closure of action items				
Residual Risk / Effectiveness Review				

1. Potential Consequence

Rating	Injury	Natural Environment	Equipment	Financial	Reputation
6	Multiple fatalities	Permanent & irreparable impact. Impact on the local community. Contamination of potable water supply.		>AUD1,000,000	International media involved, Potential multiple client impact, Loss of contract(s) & future opportunities
5	Fatality	Permanent & irreparable impact on the natural environment	Permanent loss of equipment with replacement lead time >14 days	>AUD 500K <1,000K	National media involved. Client impact. Loss of current contract.
4	Major injury: limb loss, blindness, electrocution, permanent health effects	Temporary, severe but reparable impact. Pollution reaches surface water bodies or stormwater	Major repairs causing 8+ days down time	AUD 100K - 500K	WGW client impact - multiple sites. Incident response controlled by client. Potential loss of current contract.
3	Serious injury requiring >7 days off work. Fractures, loss of consciousness	Breach of applicable regulations. Temporary impact. Visible loss of flora or fauna - multiple species. Disturbance rectified in <1 month	Serious repairs causing 1-7 days down time	AUD50K - 100K	WGW client impact - local site Managed in coordination with client.
2	Requires medical treatment, No time off work.	Temporary impact. Visible loss of flora or fauna - single species. Disturbance rectified in 7 days	Medium level repairs. <1 day down time	AUD5K - 50K	Local site impact/involving WGW & WGW contractors. Manager internally.
1	First aid treatment	Minor, temporary impact. Disturbance rectified easily & immediately	Low level repairs. <3 hours down time	Under AUD5R	Internal WGW impact only.

2. Incident Probability

1	Frequency of situation / activity: = once per month (1-12 times per year) OR Chance of failure causing loss: Almost impossible. Never heard of failure occurring.</th <th>Low</th>	Low
2	Frequency of situation / activity: > once per month but less than once per week OR Chance of failure causing loss: Unlikely,	Moderate
3	Frequency of situation / activity: > once per week but less than once per day OR Chance of failure causing loss: Could happen but not known to have occurred.	High
4	Frequency of situation / activity: 1-10 times per day OR Chance of failure causing loss: Heard of 1 failure occurring in the past.	Very High
5	Frequency of situation / activity: 10+ time per day OR Chance of failure causing loss: Heard of >1 failure occurring in the past.	Extreme

3. Risk Matrix 3 LIKELIHOOD Multiple catastrophic 18 12 6 Catastrophi 25 20 15 10 SEVERITY 12 20 16 8 15 12 10

4. Action Required

		2 00 0000000000000000000000000000000000
20+	EXTREME	Inoperable: STOP WORK, ensure personnel & equipment safety, evacuate site & return only when risk reduced to ALARP & accepted
16-20	V. HIGH	Intolerable: Stop work & recommence only when risk reduced to ALARP & accepted
12-15	HIGH	Unacceptable: engineer out & reduce to ALARP before continuing
6-10	MODERATE	Acceptable: when reduced to ALARP before continuing
1-5	LOW	Acceptable: train for continuous improvement

Schedule 2 - Hazard Identification & Risk Assessment

Site Hazard Register

Site / Operation:				
Westside	"Mer	idian"	Date:	04 March 2011
Hazard	Ref.	Hazard	Risk Level	Action
1		Hazardous Materials & Contamination	Mod	Physical: Earth bunds; Spill kits, correct storage during transport & use, preventative maintenance; monitoring Procedural: Emergency Response Plan, Hazardous Substances SOP, Site Preparation Procedure, pre-start checks, induction/training, reporting procedures, pre-starts, Safety audits & inspections/interactions, approved chemicals; MSDS; induction/training, reporting procedures Behavioural: Awareness; hazard reporting
2		Noise	Low	Communicate EHS procedures. Ensure monitoring of crew wearing HPE during operations
3		Manual Handling	Mod	All staff to undergo Manual Handling training TP 01/02, mechanical lifting devices and aids such as forklifts to be used and operators to be training in the use of.
4		Working at Heights	Mod	Training in heights awareness, the use of harnesses, fall restraints and lanyards. All staff to use fall restraint equipment when working over 1.8 meters and when working near edges over 1.8 meters. The use of a man cage
5		Vehicle Management	н	Physical: Well maintained vehicle and lights, Commutation Procedural: General Vehicle Rules Guide, VEMP Maintenance Procedure, Fatigue Management - Fitness for Work SOP, Emergency preparedness SOP, Driver training – competent people, Qld road rules Behavioural: Awareness, JSA if unsure, limit driving at night time, Driving to conditions, obey speed limits & road rules
6		Flammable materials. Electrical Faults.	Low	Set up audit schedule to check and service fire fighting equipment and extinguishers. Finalise extinguisher exchange process and provide for AAAF fire suppression. Ensure site housekeeping is at a high level and all materials are stored appropriately.

7	Bushfire		Clearance of drill pad and area. Establish evacuation procedure and identify muster points. Monitor environment visually for signs of fire. Fire extinguishers located on all vehicles. Sumps Pumps and recirculation water to be used to protect property and drill crew. Use of Fire Trailers.
8	Hot Works	Mod	Physical: Correct PPE for task, cleared work areas, fire extinguishers/ fire units, understand task requirements; muster points Procedural: Hot Work Procedure, Hot Work Permit, Emergency Response Plan - Fire Procedure, contractor procedures - SOP/SWP, induction, Trained & competent people, equipment inspections Behavioural: Awareness, JSA, regular and PM (clearing slasher decks, etc)
9	Environmental Elements	Low	Minimise time in open. Apply sunscreen. Wear hat/brim. Wear appropriate PPE. Regular Water intake. Use of electrolyte replacement drinks to substitute water intake. Self and Peer monitoring of work behaviours - fit for task. Wear appropriate PPE and cool weather gear.
10	Disturbance of; Damage to Cultural Areas and Artefacts significant to the traditional landowners.	Low	Ensure drill crew are familiar with local knowledge and Client policies and procedures with respect to the identification and management of areas of cultural significance. This includes knowledge of site disturbance permits.
11	Fatigue	Mod	Fitness for Work SOP, Regular breaks, rotation, planning. Late start/early finishing on site; Take 5's. Fatigue Mgt Plan; Behavioural: Adequate rest/sleep; Stop-Revive-Survive. Travel Plans. Drilling contractors to abide by the Site Safety Management Plan • Rostered Days Off (RDO) are for rest days and are not to be worked at other sites, etc • 12 hour days • 24 hour rest period between day shift to night shift (RDO) • Fatigue Management Training • Continual awareness at daily Pre-start meetings • Weekly Toolbox Meetings-awareness • Drilling Contract-hours for work • Take 5's, JSA's and Safety Inspections • Contractor Supervisor Requirements – monitor and review performance of all personnel daily • Job rotation/opportune rest breaks: o Offsiders rotating tasks. Adequate hydration, sensible consumption, look after your mates, diet
12	Inadequate First Aid Supplies	Low	All kits supplied on each drill site meet Workplace Health & Safety Regulation for up to a Moderate Risk of 1-29 Persons. Trained and competent personal

13	Injury from rotating rods / rotating equipment	Mod	Physical: Guarding, emergency stop buttons, appropriate PPE, Danger zones demarcated Procedural: Machine Guarding Procedure, Isolation & Tagging Procedures, Contractor's procedures- SOP/SWP, approved contractors, Safety audits & inspections/interactions, training, Competent people, Rig inductions, WGW equipment inspections prior to use on site Behavioural: Isolation, follow procedures, eyes on path eyes on hands, maintain housekeeping, Awareness, Personnel are not to place body parts in-line of fire
14	Energy Sources	Mod	Physical: Isolation locks, danger tags, PPE – task requirements; stability of site/workplace; Test for Dead Procedural: Manual Handling SOP, Isolation & Tagging Procedures, contractor's procedures- SOP/SWP, approved contractors, induction, training, Safety audits & inspections/interactions, Rig inductions Behavioural: Isolation, follow procedures, eyes on path eyes on hands, maintain housekeeping, Awareness, correct manual handling techniques, Take 5. All crews to follow procedures
15	Working at Heights	Mod	Physical: Tool restraints, barricades, guarding, Platforms & access ways designed to AS1657, spotters, communication, Approved harness/lanyard & attachment points, correct PPE for task Procedural: Working at Heights Procedure, Isolation & Tagging Procedures induction, contractor's procedures - SOP/SWP, approved contractors, Safety audits & inspections/interactions, Toolbox talks, trained & competent people, Permits, equipment inspections & registers Behavioural: JSA, follow procedures, eyes on path eyes on hands, controlled movements, housekeeping. All crews to follow procedures.
16	Gas Intersection	Н	Physical: Gas monitoring, muster points, wind socks, Communications, no-go zones Procedural: Gas Intersection Procedure; Emergency Response Plan Contractors Procedures, Inductions, Safety audits & inspections/interactions, Rig Inductions, Hazard reporting procedures, Toolbox talk awareness, Safety Alerts Behavioural: No smoking on site, crew observations
17	Injury from high pressure air/hydraulics (e.g. hose failure)	Mod	Physical: Whip checks, emergency stop buttons, appropriate PPE, no-go zones Procedural: Contractor's procedures- SOP/SWP, approved contractors, isolation, training, Inductions, Pre-starts, Safety audits & inspections/interactions, signage, competent persons; compliance certifications; maintenance (regular and PM) Behavioural: eyes on path eyes on hands; awareness. All crews to follow procedures.

18	Slips, Trips and Falls / Accessing & Egressing Equipment (Sprains and Strains)	Mod	Physical: Barricading, designated walk paths, housekeeping; grating/guarding; appropriate footwear, Correct PPE for task, walk on designated walkways, guarding Procedural: Site Preparation Procedure, Daily site inspections, Safety audits & inspections/interactions, Inductions, Rig inductions; hazard reporting, Plant & Equipment design within standards, Inductions, Toolbox Talk Awareness Behavioural: Awareness; eyes on path; control movements; Take 5; three points of contact, maintain housekeeping. All crews to follow procedures
19	Injury from explosion, fire or hazardous substances	Mod	Physical: Correct PPE for task, rig design, Fire suppression system on rig, rig & equipment design Procedural: Emergency Response Plan, Site Preparation Procedure, Hazardous Substances SOP, MSDS, Induction, Training, Approved chemicals, pre-start checks Behavioural: JSA, awareness
20	Incidents while Working at Night	Mod	Physical: Adequate lighting, clear work space; communications Procedural: Fatigue Management -Fitness for Work SOP, Working In Extremes Procedure, Emergency Response Plan, Contractor procedures - SOP/SWP, induction, Rig Induction, Safety audits & inspections/interactions, Trained & competent people, equipment inspections / pre-starts Behavioural: Awareness, Healthy lifestyle, Adequate rest/sleep, Job rotation, regular breaks, vigilance, crew observations; limit unnecessary travel
21	Community Outrage	Low	Physical: Communication – notice of entry, Site rehabilitation; landowner consultation; no-go areas; gate markers; signage; lock controls; grid vs. gate (if warranted) Procedural: contractor management, Lease Conduct Guide, Inductions, Inspections; toolbox talks; monitor and review access Behavioural: Leave everything as found, Awareness, effective community liaison. Ensure drill crew are familiar with local knowledge and Client policies and procedures with respect to the community
22	Defence UXO	Extreme	Physical: Move exploration location if high numbers of UXO's are likely to be uncounted. Procedural : Barricade area and refer UXO to the department of defence.

Hazard	Risk	Target	Severi ty	Like liho	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
Hamandayya	Co:lle te	Lead flame 0	2	od	Mad	Fatablish 9 fallow a degreets proceed was for	Donost on illo 9 other	Law
Hazardous	Spills to	Local flora &	3	E	Mod	Establish & follow adequate procedures for	Report spills & other	Low
substances	environment of	fauna				handling, storing & transporting hazardous	environmental incidents on	
	hydrocarbons,	including				substances. All hydrocarbons are to be	incident report form EHS-	
	mud additives	endangered				stored in suitable bunded areas EHS-41 &	32/1. Adequate procedure to	
	(chemicals) or	or protected				EHS-43 no access to environmentally	manage leaks & spills EHS-	
	contaminated	species				sensitive areas i.e. salt lakes or other non	42.	

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
	water. Potential to flow to surface water bodies causing contamination.					approved areas by the client.		
Heavy machinery	Damage from heavy vehicle coming into contact with flora and fauna	Local flora & fauna including endangered or protected species	1	E	Low	Client protocols and site driver procedures.	Current processes acceptable.	Low
Hydrocarbon fuel	Fuel leaks from Machinery. May cause minor spill damage to environment	Local flora & fauna including endangered or protected species	3	E	Mod	Follow the pre-start system already established and ensure the reporting and fixing of all leaks. Refuelling is to take place in approved refuelling areas only (client appointed)	Report spills & other environmental incidents on incident report form EHS- 32/1. Adequate procedure to manage leaks & spills EHS- 42.	Low
Hydraulic fluid	Oil leaks from Machinery. May cause minor spill damage to environment.	Local flora & fauna including endangered or protected species	3	E	Mod	Follow the pre-start system already established and ensure the reporting and fixing of all leaks.	Report spills & other environmental incidents on incident report form EHS- 32/1. Adequate procedure to manage leaks & spills EHS- 42.	Low
Engine oil	Oil leaks from Machinery. May cause minor spill damage to environment.	Local flora & fauna including endangered or protected species	3	Ш	Mod	Follow the pre-start system already established and ensure the reporting and fixing of all leaks.	Report spills & other environmental incidents on incident report form EHS- 32/1. Adequate procedure to manage leaks & spills EHS- 42.	Low
Drilling mud additives	Spills to environment of hydrocarbons, mud additives (chemicals) or contaminated water. Potential to flow to surface water bodies causing contamination.	Local flora & fauna including endangered or protected species	3		Mod	All additives are to be kept in bunded zone already established. Spill kits are located near storage area and crews trained in the usage of these kits.	Current processes acceptable.	Low
Waste oil, hydraulic fluids etc	Spills to environment of hydrocarbons, mud additives (chemicals) or	Local flora & fauna including endangered or protected	3	D	Mod	All waste oils and any hydrocarbon contaminated materials are to be stored and disposed of with client/authorised contractors on site.	Finalise arrangements with client/authorised contractors on site	

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
	contaminated water. Potential to flow to surface water bodies causing contamination.	species						
General waste	General waste causing pollution to environment and contaminating drains.	Local flora & fauna including endangered or protected species	1	E	Low	General waste to be stored in nominated bins and removed from site as per client/authorised contractors on site.	Finalise arrangements with waste management group and put all into place	
Noise	Noise from rigs trucks compressors	Employees	2	D	Low	Noise levels to be registered, monitored and preventative measures put into place.	Yearly noise measuring and pre employment plus 2 yearly employee audio testing to be continued. All operators on the forklift must wear hearing protection.	
Return Water Control	Return water from hole running over adjacent land and could possibly discolour local water courses.	Local flora and fauna and watercourse s	5	С	Extreme	Contain return water in above ground tanks for recirculation. Contractor to remove sludge from tanks via pump truck and transport/discharge off site.	Assist Contractor to prepare appropriate sumps. Monitor sludge volume and potential for water loss to environment.	
Weed Control	Spread of noxious weeds across lease	Local flora and fauna and watercourse s with vehicle interaction	4	A	Extreme	All plant & equipment to be washed down prior to entering Lease, furthermore any plant & equipment moving locations on the lease will be washed down prior to entering the lease.	Complete Weed Hygiene Declaration process, operator to report to WCL office with receipt of wash facility before entering lease if applicable	
Weed Control	Spread of noxious weeds across lease	Local flora and fauna and watercourse s with vehicle interaction	2	~	Low	Area to be monitored for the introduction of new weed species	All person ell are to remain vigilant and report any new weed species to their supervisor ASAP	
Hazardous Materials & Contamination	Contamination of soil and water source from vehicle	Local flora and fauna and watercourse	3	С	High	Physical: Earth bunds; Spill kits, correct storage during transport & use, preventative maintenance; monitoring Procedural: Emergency Response Plan, Hazardous		

Hazard	Risk	Target	Severi ty	Like liho	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
	fluid spills / hydrocarbons / hazardous substance	s		od		Substances SOP, Site Preparation Procedure, pre-start checks, induction/training, reporting procedures, pre- starts, Safety audits & inspections/interactions, approved chemicals; MSDS; induction/training, reporting procedures Behavioural : Awareness; hazard reporting		
Hazardous Materials & Contamination	Contamination from non- retrievable radioactive source down hole	Local flora and fauna and watercourse s	4	С	High	Physical: Barricading, site closure Procedural: Contractor Management, Contractor procedures - SOP/SWP, specialist contractors, Qld Radiation Safety Act (1999), Reporting and recording, Inspections; competent persons; identification on-site; Behavioural: Ground assessed for likelihood to collapse; preventative equipment/ground inspections		
Waste Management	Degradation due to inappropriate disposal of vehicle wastes - tyres, oil cans, filters, batteries; sump material	Local flora & fauna including endangered or protected species	2	В	Mod	Physical: Designated waste storage areas, Housekeeping; Moura dump and sewerage plant Procedural: EA compliance, Environmental Management Plan, Hazardous Substance Procedure, contractor procedures, Safety audits & inspections/interactions, Inductions Behavioural: Regularly remove waste from site		
Ground Disturbance & Rehabilitation	Soil disturbance, compaction and erosion	Local flora and fauna and watercourse s	2	A	High	Physical: Bunding, earthworks barriers & pooling, Location of exploration activities and drill sites, stay on tracks Procedural: Site Preparation Procedure, Rehabilitation Procedure, Code of Environmental Compliance, contractor procedures, Safety audits & inspections/interactions, Inductions Behavioural: Driver Behaviour, Environmental Awareness		
Flora, Fauna & Protected Areas	Human presence disturbs protected flora and fauna	Local flora & fauna including endangered or protected species	4	B	Extreme	Physical: Location map with defined 'no-go' zones, move exploration activities location if impact is likely or expected, spill kits Procedural: Environmental Management Plan, Site Preparation SOP, Code of Environmental Compliance, Inductions, Safety audits & inspections/interactions, Checking mapping of zones, Inductions Behavioural: Do not approach fauna, stay on specified tracks; communications (maps, toolbox meetings)		

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
	Introduction of weeds / pests / disease	Local flora & fauna including endangered or protected species	3	A	High	Physical: Weed inspections conducted prior to entry to each site, move exploration location if impact is likely or expected, wash down facilities; spray if required; monitoring site rehab Procedural: Parthenium Weed Management Guide, Environmental Management Plan, Site Preparation Procedure; Behavioural: Awareness; communications of access/egress		
Ground Disturbance & Rehabilitation	. Minimise disturbance to native vegetation and native fauna.	Well Lease and Access Track Construction n and Restoration Any sites of rare, vulnerable and endangered flora and fauna have been identified, flagged and subsequently avoided. The attainment of either 0, +1 or +2 GAS criteria	3	A	High	Well Lease, Access Track and Camp Site Construction and Restoration Appropriately trained and experienced personnel have scouted proposed well site (including sump and flare pit) and access tracks and camp sites for purpose of identifying and flagging significant (or rare, vulnerable and endangered) flora and fauna.		
Aquifer contamination	Minimise risk of aquifer contamination from cross flow.	subterranea n aquifer's	3	Po	Mod	Drilling and Completion Activities Observed volumes of cement return to surface match calculations. Where there is evidence of insufficient isolation, remedial action to be conducted.		
Contaminated wastes (sewage)	Drainage pattern disturbance	minimise risk of damage to surface drainage patterns	Surfac e water course s	3	D	Mod	Well Lease and Access Track Construction and Restoration Well sites and access tracks are located to maintain pre-existing water flows (i.e. channel contours are maintained on	All crews are to be ma aware via the site induc that all surface water courses are off limits

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
							floodplains and at creek crossings).	
	Noise	Impacts to crew and other personnel	Crew and person nel	3	E	Mod	Yearly noise measuring and pre employment plus 2 yearly employee audio testing to be continued. All drill crew to wear appropriate hearing protection.	Conform to EHS-23 Hearing Conservation Program
	Manual Handling	Injury due to poor lifting knowledge and techniques	Peopl e - emplo yee, third parties , proper ty.	2	С	Mod	Training and mechanical lifting aids to be provided.	All staff to undergo Manual Handling training TP 01/02, mechanical lifting devices and aids such as IT to be used and operators to be training in the use of same.
	Working at Heights	Fall from heights	Peopl e - emplo yees	3	D	Mod	Training in heights awareness, the use of harnesses, fall restraints and lanyards. The use of a man cage	Training in heights awareness, the use of harnesses, fall restraints and lanyards. The use of a man cage
	Use of chains, slings, harnesses	Unsecured load falling	Crew	3	D	Mod	Develop inventory of chains, slings, harnesses used on site. Develop and implement process for accredited inspection and testing of chains, slings and harnesses	Accredited inspection of chains, slings, harnesses. Exchange program for sites. Site based training.
	Crew	Loss of vehicle control at speeds to great for conditions	Crew	5		E	Drive to conditions. Convoy driving where possible. Maintaining radio communications and sat phone if relevant. Seat belts a minimum requirement & condition of employment.	Drive to Conditions. All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery
	Crew	Loss of driver awareness / fatigue due to drowsiness at critical times of the	Crew	5	D	E	Seat belts a minimum requirement & condition of employment. Implement travel itinerary for travel between sites.	Travel Itinerary. Fatigue Management. All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
		day 6am, 6pm - leading to loss of control and/or collision.						
	Crew	Collision with un- expected local vehicle traffic.	Crew	5	D		Seat belts a minimum requirement & condition of employment.	Seat belts a minimum requirement & condition of employment. All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery
	Crew	Vehicle fault leading or contributing to loss of control or collision	Crew	5	D		Seat belts a minimum requirement & condition of employment. Pre start checks on vehicles	Maintenance Program. Pre Start Checks on vehicles
	Crew	Competenc y Based Vehicle Operations	Crew	5	D	E	Develop register of crew occupational and vehicle licences for site operations. Provide competency based training for IT use on sites.	Ongoing competency based training and assessment. All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery
	Crew	Use of Non ABS Light Vehicles	Crew	5	D	E	As Per Manufactures Built Requirements and letter of justification accompanied.	All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery
	Crew	Accident due to Fauna/ Livestock	Crew	5		E	Physical: Seat belts, Well maintained vehicles, Headlights, maintained roads & access tracks, cleared verges Procedural: Fatigue Management - Fitness for Work SOP, Traffic Management Plan, Emergency Response Plan, Induction, toolbox talks awareness, training, competent trained people, Hazard reporting, Safety audits & inspections/interactions,	All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
							NSW Road Rules Behavioural: Employee awareness, JSA, Regular breaks, Swap drivers where possible, Planning, Driving to conditions, obey speed limits & road rules	
	Crew	Accident due to road or weather conditions	Crew	5	С		Physical: Seat belts, Well maintained vehicles, Site inspections Procedural: General Vehicle Rules Guide, Traffic Management Plan, VEMP Maintenance Procedure, Pre starts, Driver training, Safety audits & inspections/interactions, Toolbox talk awareness, Hazard reporting Behavioural: Employee awareness, Driving to conditions, obey speed limits & road rules	All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery
	Crew	Accident due to vehicle operating in difficult environment s including steep terrain and river crossings	Crew	5		E	Physical: Seat belts, Well maintained vehicles, Well equipped vehicles Procedural: General Vehicle Rules Guide, Driver training , Vehicle Recovery SOP, Safety audits & inspections, Toolbox talk awareness Behavioural: JSA, awareness	All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery
	Crew	Accident due to general distractions whilst driving (e.g. communicat ions, radio, mobile)	Crew	5	С	E	Physical: Seat belts, well maintained vehicles, first aid kits, passenger to operate comminations equipment where required, hands free kit none available pull over, Procedural: General Vehicle Rules Guide, Trained & competent, S.A Road Rules Behavioural: JSA, Awareness	All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery
	Crew	Crash resulting	Crew	5	D	Н	Physical: Seat belts, well maintained vehicles, trailer	All staff to undergo Advanced 4WD Defensive

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
		from towed item detaching due to tow assembly failure				RI	inspections, Drive to conditions Procedural: General Vehicle Rules Guide, VEMP Maintenance Procedure, pre start and regular inspections, driver training, competent people Behavioural: JSA, awareness, Driving to conditions, obey speed limits & road rules	Driver Training and Advanced Vehicle Recovery
	Crew	Crash resulting from driver losing control of vehicle due to towed item becoming uncontrollab le	Crew	5	D		Physical: Seat belts, well maintained vehicles, trailer inspections, Drive to conditions Procedural: General Vehicle Rules Guide, VEMP Maintenance Procedure, pre start and regular inspections, driver training, Qld Road Rules, Competent people Behavioural: JSA, awareness, Driving to conditions, obey speed limits & road rules	All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery
	Crew	Injury from unsecure items/loads in vehicle cab	Crew	3		M	Physical: Travel bags, load items in tray, secure loads, housekeeping Procedural: General Vehicle Rules Guide, pre start and regular inspections, driver training, Safety audits & inspections/interactions Behavioural: Awareness, JSA, Driving to conditions, obey speed limits & road rules	All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery
	Crew	Accident while Driving at night	Crew	5	С	E	Physical: Well maintained vehicle and lights, Comminations Procedural: General Vehicle Rules Guide, VEMP Maintenance Procedure, Fatigue Management - Fitness for Work SOP,	All staff to undergo Advanced 4WD Defensive Driver Training and Advanced Vehicle Recovery

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
							Emergency preparedness SOP, Driver training – competent people, NSW road rules Behavioural: Awareness, JSA if unsure, limit driving at night time, Driving to conditions, obey speed limits & road rules	
	Flammable materials. Electrical Faults.	Fire taking hold in rig.	Crews and other person nel.	3	E	Mod	Set up audit schedule to check and service fire fighting equipment and extinguishers. Finalise extinguisher exchange process and provide for AAAF fire suppression. Ensure site housekeeping is at a high level and all materials are stored appropriately.	Fire extinguisher inspection and maintenance. Site housekeeping
	Bushfire	Fire threatens drill crew rigs and support vehicles and equipment.	Crews and other person nel.	4	D	Mod	Clearance of drill pad and area. Establish evacuation procedure and identify muster points. Monitor environment visually for signs of fire.	Fire extinguishers located on all vehicles. Sumps Pumps and recirculation water to be used to protect property and drill crew. Use of Fire Trailers.
	Hot Works	Fire from hot work or fuel build-up causing burns, smoke inhalation and/or poor visibility; equipment / property damage	Crews and other person nel.	4	C	High	Physical: Correct PPE for task, cleared work areas, fire extinguishers/ fire units, understand task requirements; muster points Procedural: Hot Work Procedure, Hot Work Permit, Emergency Response Plan - Fire Procedure, contractor procedures - SOP/SWP, induction, Trained & competent people, equipment inspections Behavioural: Awareness, JSA, regular and PM (clearing slasher decks, etc)	Fire extinguisher inspection and maintenance. Site housekeeping Hot Works Permit
	Fire Equipment	Inability to	Crews	4	С	High	Each Rig has certified Fire	All equipment is tested and

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
		fight a fire	and other person nel.				Suppression units installed. Additional Fire Extinguishers are located on the rigs, rod slews, site office and vehicles.	tagged every 6mths
	Bushfire		All site person nel	3	E	Mod NP.	Confinement of flammable sources, restrictions on certain procedures and ready access to suitable fire fighting equipment. Where necessary, constructions of a fire break around well site area and access track. Response to fire included in Emergency Response Plan. All personnel are fully informed on the fire danger season and associated restrictions Fire risk included in induction. Fire equipment maintained at well site and camp.	Fire fighting procedures covered in site induction.
	UV Exposure	Overexposu re Sunburn	Peopl e - emplo yees and others	2	В	High	Minimise time in open. Apply sunscreen. Wear hat/brim. Wear appropriate PPE.	Current processes acceptable.
	Fluid Loss	Dehydration and Heat Stress	Peopl e - emplo yees and others	2	O ^B	High	Regular Water intake. Use of electrolyte replacement drinks to substitute water intake.	Current processes acceptable.
	Fatigue	Poor performanc e and/or injury to self or others	Peopl e - emplo yees and others	2	С	Mod	Adequate procedure to manage fatigue through EHS-13.	Current processes acceptable.
	Exposure to cool weather	Poor performanc e and/or injury/illness to self or	Peopl e - emplo yees and	4	В	Ext	Minimise time in open. Wear appropriate PPE and cool weather gear.	Current processes acceptable.

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
	Disturbance of; Damage to Cultural Areas and Artefacts significant to the traditional landowners.	others Cultural Areas and Artefacts Loss	others Crews and other person nel.	2	D	Low	Work with Client to identify areas of cultural significance. Educate drill crews to monitor drill pad environs for signs of artifices. Identify and mark area off and report to client.	Ensure drill crew are familiar with local knowledge and Client policies and procedures with respect to the identification and management of areas of cultural significance. This includes knowledge of site disturbance permits.
	Avoid disturbance to sites of Aboriginal and non-indigenous heritage significance.	Cultural Areas and Artefacts Loss	Crews and other person nel.	2	D	Low	A cultural heritage survey (or Work Area Clearance - WAC) has been undertaken of the proposed well site locations and access tracks prior to commencement of site preparation. No impact to sites of Aboriginal or non- indigenous heritage significance.	Documents and/or reports of scouting for cultural/heritage are available for review by both the crews and the supervisors. Known heritage sites have been identified and protected from operations (e.g. temporary flagging). A procedure is in place for the appropriate response to any sites discovered during drilling activities. Any new discoveries are to be reported immediately to the supervisor and passed on to the client.
	Fatigue from time and length of flight	Non- Performanc e	All Crews	2	O'V	Mod	Physical: Flight times, posture and seating Procedural: Fatigue Management -Fitness for Work SOP, Behavioural: Healthy lifestyle, Adequate rest/sleep	Operators will be flown to the nearest available airport.
	Fatigue from driving long distances	Non- Performanc e	All Crews	4	° C	High	Physical: Seat belts, posture and seating, passengers, climate control Procedural: Develop Vehicle Ops Manual, Emergency Response Plan, Fatigue Management -Fitness for Work SOP, Competent people, QLD road rules; shortened work shift; passengers; roster	Operators will be flown to the nearest available airport. Minimal drive time expected.

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
	Fatigue – extended shift times (travel to and from sites)	Non- Performanc e	All Crews	4	С	High	approvals Behavioural: Regular breaks, rotation, planning Physical: late start/early finishing on site; Take 5's Procedural: Fitness for Work; Travel Plan; Fatigue Mgt Plan; Emergency Response Plan, Comminations Behavioural: Adequate rest/sleep; Stop-	All crews will be on a maximum 12hrs per shift, 10 hrs drill time allocated on site per shift. All crews will be living close to the drill site and will not have excess travel requirements
	Drilling Contractors working a 14/7 hitch roster	Non- Performanc e	All Crews	4	c	High	Revive-Survive Drilling contractors to abide by the Site Safety Management Plan Rostered Days Off (RDO) are for rest days and are not to be worked at other sites, etc 12 hour days 24 hour rest period between day shift to night shift (RDO) Fatigue Management Training Continual awareness at daily Pre-start meetings Weekly Toolbox Meetings-awareness Drilling Contract-hours for work Take 5's, JSA's and Safety Inspections Contractor Supervisor Requirements — monitor and review performance of all personnel daily Job rotation/opportune rest breaks: o Offsiders rotating tasks o Drillers: Geophysical Logging Supervising Certificate II Drill offsiders conducting drilling operations etc	• Track individual hours worked and breaks taken-Field Manager • Before Commencing work on site ensure crews have had a suitable rest period of 7 days off – Site supervisor to review how the roster is going on a weekly basis & assessing persons work performance The last day is a travel day and an assessment of all personnel on roster is to be conducted before leave site to ensure are able to travel. If unable to travel, accommodation will be provided (Assessments are to be done by Supervisors).
	Fatigue-working environment	Non- Performanc e	All Crews	4	В	Extreme	Physical: controlled deliberate movements, team lifts, mechanical aids, regular breaks; PPE (shade,	All crews to comply with BLY Fit for Work policy and procedure

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
						OMPIN	weather protection, dust, noise) Procedural: Fatigue Management -Fitness for Work SOP, Emergency Response Plan, Approved roster-risk assessments, Safety audits & inspections/interactions, Toolbox talks, Awareness, Take 5 Behavioural: Healthy lifestyle, Adequate rest/sleep, self pace, job rotation, adequate hydration; Supervision and Mgt attitudes	
	Fatigue - Excess consumption of Alcohol	Non- Performanc e	All Crews	3		High	Physical: Breathalysers, 'For Cause' testing; Random Testing Procedural: Fatigue Management -Fitness for Work SOP, Induction, Safety audits & inspections/interactions, Toolbox talks, Awareness, Disciplinary procedure; Self-Testing Behavioural: Adequate hydration, sensible consumption, look after your mates, diet	BLY Drug and Alcohol Policy, and the Eastern Zone Non-Negotiables state that every employee will be Breath tested every day every shift.
	Effects of use of drugs	Non- Performanc e	All Crews	3		High	Physical: 'For Cause' testing; Random Testing Procedural: Fatigue Management -Fitness for Work SOP, Pre-employment Medical & Drug Screen, Medical History and Allergies Form, Safety audits & inspections/interactions, Toolbox talk Awareness, Disciplinary procedure Behavioural: Awareness, Minimise Intake-follow directions	WGW Drug and Alcohol Policy clearly state that we have a Zero Tolerance to prohibited substances.
	Pre-existing health condition	Non- Performanc	All Crews	4	С	High	Physical: Shade, low sugar refreshments, sufficient	All employees with pre- existing conditions are

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
	escalates	е				AR!	water, personnel trained in first aid, regular breaks; Adrenaline Pens Procedural: Fatigue Management - Fitness for Work SOP, Emergency Response Plan, Pre-employment Medical, Medical History and Allergies Form Behavioural: communication, duty of care, planning, no physical capabilities, regular breaks, job rotation	monitored and controlled through all levels of the operation.
	Allergic reactions from exposure to flora/fauna	Non- Performanc e	All Crews	2	В	Mod	Physical: Clothing - long, insect repellent, anti histamine tablets, medical information form Procedural: Inductions, Alerts, Toolbox talks – awareness, Safety audits & inspections, Behavioural: Carry medication if known allergy, awareness	All employees to have filled out WGW Medication form and supervisor to have a copy on hand at all times
	Mosquito-borne disease / insect stings / Snake Bite	Non- Performanc e	All Crews	2	c	Mod	Physical: PPE-long clothes, appropriate footwear, snake bite kits, repellent, insect nets, lighting tower placement Procedural: Maintaining Hygienic Work Environment, Working In Extremes Procedure, Emergency Response Procedure, Inductions, Safety audits & inspections, hazard reporting, First Aid Training, competent people, Toolbox Talk Awareness Behavioural: prevention of insect bites, employee awareness; Take 5; don't disturb!	All crews to follow the procedures.
	Food and water borne disease	Non- Performanc e	All Crews	3	С	High	Physical: Containers, bottled water, refrigeration, cooking, Procedural: Maintaining Hygienic Work	All crews to follow the procedures.

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
							Environment, Safety audits & inspections, Behavioural: Food & personal hygiene	
	Exposure to ionising radiation source (when contractor uses a density probe)	Non- Performanc e	All Crews	3	С	High	Physical: Radiation signage, storage & transport design, exclusion zone, Procedural: Laser & Radiation SOP, NSW Radiation Safety Act, Contractor Procedure, SWP/JSA, Inductions, Safety audits & inspections/interactions, Competent people; Take 5 Behavioural: Awareness, authorised personnel only; Rad Gauge	All crews to follow the procedures.
	UV Damage to cornea, lens and retina / UV Radiation - cancer	Non- Performanc e	All Crews	3		Mod	Physical: Shade structures, AS1337 Safety Glasses, Broad-brim, PPE-long high- vis clothing, sunscreen +30; site placement/prep Procedural: Working in Extremes SOP, Project, Inductions, Toolbox talks awareness, Safety audits & inspections / interactions, Take 5 – monitor conditions Behavioural: Wear Safety glasses AS/NZ1337, Awareness, apply adequate broad spectrum sunscreen, stand in shade whenever practicable, regular breaks in shady areas if possible	All employees on site are to ensure that clothing is of quality standard, long sleeves rolled down and buttoned at all times whilst on the lease.
	Respiratory irritation/diseas e	Non- Performanc e	All Crews	₹	° C	High	Physical: Dust masks – up to 12m when setting up hole, T-piece, diverter/blow out preventer; Rotary Mud or water injection; airconditioned cabs; wind direction (wind sock) Procedural: Contractor's procedures- SOP/SWP, approved contractors, Dust Control SOP, Inductions,	All crews to follow the procedures.

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
							Toolbox talks awareness, Safety audits & inspections/interactions; Monitor Conditions – Take 5; Signage/Traffic Control Behavioural: Take 5/JSA, awareness, facing upwind – monitor change of condition	
	Inhalation of exhaust fumes	Non- Performanc e	All Crews	3	В	High	Physical: Well ventilated area, exhaust arrestors Procedural: Contractor's procedures- SOP/SWP, Toolbox talk's awareness, Safety audits & inspections/interactions, Site Setup; Hazard Reporting Behavioural: Awareness, position upwind where practical / site prep. Take 5 on change of conditions	All crews to follow the procedures.
	Soft tissue injuries from manual handling – Sprains & strains	Non- Performanc e	All Crews	3	B	High	Physical: Hydraulic rod lifters, lifting and carrying aids/devices, team lifts as required Procedural: Manual Handling SOP, Fatigue Management - Fitness for Work SOP, Safety audits & inspections/interactions, training & induction, toolbox talks awareness Behavioural: Take 5, stretching, correct lifting techniques, awareness, due care	All employees to follow WGW Manual Handling procedures and training
	RSI and other Impacts from insufficient ergonomics- repetitive tasks	Non- Performanc e	All Crews	?	С	Mod	Physical: Chairs, Tables, job rotation Procedural: Interactions, Fatigue Management - Fitness for Work SOP, Contractor Procedures, Manual Handling SOP Behavioural: Individual ergonomics — maintain good postures, regular breaks, Toolbox talks	All crews to follow the procedures.

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
	Heat/Cold/Wind stress	Non- Performanc e	All Crews	3	В	High	Physical: Water, shelter, Trained & competent people - First Aid, A/C in vehicle, food, job rotation, appropriate PPE, long clothing, communications Procedural: Working in Extremes SOP, Emergency Preparedness and Response Plan, Fatigue Management - Fitness for Work SOP, JSA/SWP, Safety audits & inspections/interactions, training & induction, toolbox talks awareness Behavioural: Adequate hydration, work pace, minimise exposure, adaption of working hours, team observation; physical exertion, stretching	All crews to follow the procedures.
	Inhalation / Irritation from contact with chemicals	Non- Performanc e	All Crews	3	c	High	Physical: Correct PPE used for task, Trained & competent people - First Aid Procedural: Hazardous Substances SOP, MSDS & approved chemicals, labelling, correct storage, Medical History and Allergies Form, Safety audits & inspections/interactions, training & induction, toolbox talks awareness, Risk assessments; maintenance of equipment Behavioural: Wash hands, correct use of products; inspections of equipment	All crews to follow the procedures.
	Environmental Factors – noise, dust, vibration, heat	Non- Performanc e	All Crews	3	D	Mod	 Correct PPE to be worn for tasks being undertaken i.e. dust masks, ear plugs Daily pre-start meetings Take 5's, JSA's and Safety 	Utilise Site Hut on drill site for shade

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
							Inspections • Regular breaks and keep up fluid intake • Job rotation • Work in shaded areas • Workplace health monitoring	
	Physically demanding job for all contractors	Non- Performanc e	All Crews	3	D	Mod	BLY Safety Management Plan • Fitness for Work SOP/Fatigue Management •	When the opportunity arises breaks are to be taken for the following activities: Cementing Cleaning out sump pits Setting casing Geophysical Logging Rod change
	Repetitious Work Emotional Stress	Non- Performanc e	All Crews	3	D	Mod	• Fitness for Work SOP/Fatigue Management • Take 5's, JSA's, Safety Inspections • Regulated Rostered time off-as agreed between different contracts • Pre-start Meetings/Toolbox talks, Employee assistance program	Rotate tasks for drilling personnel
	General Attendance for Work – All shifts	Non- Performanc e	All Crews	4	c	High	All Rostered Day's Off (RDO) break periods are not to be worked in other employment not other work- related activities • Declare Fitness for Work at start of shifts • Ensure adequate rest/sleep during off-shift periods • Follow BCM Fatigue Management and Fitness for Work SOP's	When suitable, with proper authorisation from appropriate Supervisor, shorter shifts can be worked to minimise fatigue. • Any and all extended work hours (i.e. past 12 hours) must be approved by WCL consultation with WGW based on Risk Assessment • If found culpable, will be removed from site in consultation with Contractor company until assessment determines a satisfactory Fitness for Work.
	Manual Handling	Soft Tissue Injury, Cuts, abrasions, lacerations, sprains and	Crew	3	В	High	Physical: Lifting aids, minimize exposure by limiting single loads limit to 15 kg-55kg, extra people- team lifts, PPE-gloves,	All crews to have completed Manual handling training, ongoing audits and monitoring

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce pro		ion Reduce nsequences	Res. Risk
		broken limbs due to falling under weight — maintenanc e & use of hand tool					tools, isola wheel of tyres, gual Procedures, fulles Mainten Fitting & SOP, Transpecti Toolbox I Behavia aware Controlled on path	ent people, correct ation, load stability, chocks changing ards, correct use of tooling edural: Manual ng SOP, Fatigue ment - Fitness for P, General Vehicle a Guide, VEMP tance Procedure, a Changing Tyres atining, Contractor ures-SWP/SOP's, fety audits & tons/interactions, a talk awareness, nductions oural: Employee eness, Take 5, d movements, eyes , eyes on hands,	
	Mechanical	Injury from rotating rods / rotating equipment	Crew	4	c	High	Physical Physical Physical Physical Physical Procedures	ifting techniques, stretching ical: Guarding, ncy stop buttons, atte PPE, Danger is demarcated idural: Machine ding Procedure, tion & Tagging ures, Contractor's ures- SOP/SWP, yed contractors, fety audits & ions/interactions, Competent people, ductions, BCM in inspections prior in site Behavioural: follow procedures, on path eyes on inds, maintain eping, Awareness, el are not to place	All crews to follow procedures

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
	Energy Sources	Injuries resulting from energy sources during maintenanc e / repairs	Crew	4	С	High	body parts in-line of fire Physical: Isolation locks, danger tags, PPE – task requirements; stability of site/workplace; Test for Dead Procedural: Manual Handling SOP, Isolation & Tagging Procedures, contractor's procedures- SOP/SWP, approved contractors, induction, training, Safety audits & inspections/interactions, Rig inductions Behavioural: Isolation, follow procedures, eyes on path eyes on hands, maintain housekeeping, Awareness, correct manual handling techniques, Take 5	All crews to follow procedures
	Working at Heights	Fall from heights (Personnel at heights)	Crew	4	c	High	Physical: Tool restraints, barricades, guarding, Platforms & access ways designed to AS1657, spotters, communication, Approved harness/lanyard & attachment points, correct PPE for task Procedural: Working at Heights Procedure, Isolation & Tagging Procedures induction, contractor's procedures - SOP/SWP, approved contractors, Safety audits & inspections/interactions, Toolbox talks, trained & competent people, Permits, equipment inspections & registers Behavioural: JSA, follow procedures, eyes on path eyes on hands, controlled movements, housekeeping	All crews to follow procedures
	General	Injury from	Crew	4	С	High	Physical: barricades,	All crews to follow

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Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
		falling equipment/ material (at Ground Level)					guarding, spotters; pre- start/work inspections, check-in check-out equipment lists Procedural: Working at Heights Procedure, Induction, Permits, Safety audits & inspections/interactions, contractor's procedures- SOP/SWP, approved contractors, competency Behavioural: follow procedures, check-in check- out equipment lists, Take 5	procedures
	General	Site Prep, Drill rig setup and movement resulting in injury (Interaction with Heavy Vehicles)	Crew	4	c	High	Physical: Site layout- construction, chocking, barricading, bunding, track construction, No personnel to be on drill deck while mast being stood up or lowered, Rig set up on stable platform; minimum safe work distance from plant; designated parking/no-go zones Procedural: Site Preparation Procedure, Manual Handling SOP Barricading SOP, contractor procedure, Safety audits & inspections/interactions, Rig inductions, Pre-start Behavioural: Take 5, follow procedures, eyes on path eyes on hands, maintain housekeeping, Awareness, correct manual handling techniques, maintain housekeeping, Personnel are not to place body parts in-line of fire (pinch points); spotters, communications	All crews to follow procedures
	General	Gas Intersection	Crew	5	В	Extreme	Physical: Gas monitoring, muster points, wind socks, Communications, no-go	All crews to follow procedures

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Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
						JR1	zones Procedural: Gas Intersection Procedure; Emergency Response Plan Contractors Procedures, Inductions, Safety audits & inspections/interactions, Rig Inductions, Hazard reporting procedures, Toolbox talk awareness, Safety Alerts Behavioural: Smoking in designated smoking areas on site, crew observations	
	General	Electric Shock from Electric Fences (Low Voltage)	Crew	4	c	High	Physical: Area maps, Site layout-construction, barricading, bunding, electric fence testers, no-go zones Procedural: Gas Intersection Procedure; Emergency Response Plan Contractors Procedures, Inductions, Safety audits & inspections/interactions, Rig Inductions, Hazard/Incident reporting procedures, Toolbox talk awareness, Rig Inductions, Behavioural: Treat everything as live, crew observations	All crews to follow procedures
	General	Injury from high pressure air/hydraulic s (e.g. hose failure)	Crew	4		High	Physical: Whip checks, emergency stop buttons, appropriate PPE, no-go zones Procedural: Contractor's procedures-SOP/SWP, approved contractors, isolation, training, Inductions, Prestarts, Safety audits & inspections/interactions, signage, competent persons; compliance certifications; maintenance (regular and PM) Behavioural: eyes on path eyes on hands; awareness	All crews to follow procedures
	General	Slips, Trips	Crew	3	В	High	Physical: Barricading,	All crews to follow

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Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
		and Falls / Accessing & Egressing Equipment (Sprains and Strains)				SE ONRIN	designated walk paths, housekeeping; grating/guarding; appropriate footwear, Correct PPE for task, walk on designated walkways, guarding Procedural: Site Preparation Procedure, Daily site inspections, Safety audits & inspections/interactions, Inductions, Rig inductions; hazard reporting, Plant & Equipment design within standards, Inductions, Toolbox Talk Awareness Behavioural: Awareness; eyes on path; control movements; Take 5; three points of contact, maintain housekeeping	procedures
	General	Injury from explosion, fire or hazardous substances	Crew	4		High	Physical: Correct PPE for task, rig design, Fire suppression system on rig, rig & equipment design Procedural: Emergency Response Plan, Site Preparation Procedure, Hazardous Substances SOP, MSDS, Induction, Training, Approved chemicals, pre-start checks Behavioural: JSA, awareness	All crews to follow procedures
	General	Flying Objects/Proj ectiles (eg. Posit rack brush cutter deck, pumping core barrel)	Crew	*	В	Extreme	Physical: PPE, no-go zones, restricted access, guarding, isolation of personnel, placement of equipment/work area Procedural: Risk Assessment, Contractor Procedures, Safety Interactions, Toolbox talks, SWP's and competent persons, Hazard Reporting	All crews to follow procedures

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
							Behavioural: Take 5, Communication, noise of equipment, operator awareness, line of fire, correct positioning of personnel & equipment	
	General	Incidents while Working at Night	Crew	3		High	Physical: Adequate lighting, clear work space; communications Procedural: Fatigue Management - Fitness for Work SOP, Working In Extremes Procedure, Emergency Response Plan, Contractor procedures - SOP/SWP, induction, Rig Induction, Safety audits & inspections/interactions, Trained & competent people, equipment inspections / pre-starts Behavioural: Awareness, Healthy lifestyle, Adequate rest/sleep, Job rotation, regular breaks, vigilance, crew observations; limit unnecessary travel	All crews to follow procedures
	Unexploded military ordinance	Serious injury, death property destruction	Peopl e - emplo yees and equip ment	5	O ^A	Extreme	Physical: Move exploration location if High numbers of UXO's are likely to be uncounted, Procedural: Barricade area and refer UXO to the department of defence.	Ensure drill crew are familiar with UXO procedure and are aware of required action if UXO is uncounted
	Community Outrage	Disruption to farming activities / pastoral activities - gates, mustering, harvesting, bores	Peopl e - emplo yees and Comm unity	₹	A	Extreme	Physical: Communication – notice of entry, Site rehabilitation; landowner consultation; no-go areas; gate markers; signage; lock controls; grid vs. gate (if warranted) Procedural: contractor management, Pastoral Station Conduct Guide, Inductions, Inspections; toolbox talks;	Ensure drill crew are familiar with local knowledge and Client policies and procedures with respect to the community

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
							monitor and review access Behavioural: Leave everything as found, Awareness, effective community liaison	
		Loss of Stock or Pets	Peopl e - emplo yees and Comm unity	3	С	High	Physical: Move exploration location if impact is likely or expected, communications; effective barriers, driving to conditions, suspend activities, move stock, bunding, barriers, sump design, rehabilitation of sumps Procedural: Environment Management Plan, Pre-start meetings, Pastoral Station Conduct Guide; Site Prep (sumps); inductions; safety audits Behavioural: Driving to conditions, awareness, maintenance of site fencing, don't harass stock	Ensure drill crew are familiar with local knowledge and Client policies and procedures with respect to the community
		General Physical Impact to Property	Peopl e - emplo yees and Comm unity	3	B	High	Physical: Behave in appropriate manner, be seen to doing the right thing, community interaction Procedural: Inductions covering local culture, contractor management, Pastoral Station Conduct Guide; Company Policies, Monitoring Behavioural: Effective community liaison, Good Behaviour, Clear and consistent community liaison, effective community liaison	Ensure drill crew are familiar with local knowledge and Client policies and procedures with respect to the community
		Accessing land without consent	Peopl e - emplo yees and "Meridi an" Comm	3	В	High	Physical: Contacting land holders, don't access property without consent, Notice of Entry Procedural: Pastoral Station Conduct Guide; NOE's; Inductions; Site Management Behavioural: Awareness,	Ensure drill crew are familiar with local knowledge and Client policies and procedures with respect to the community

Hazard	Risk	Target	Severi ty	Like liho od	Risk	Prevention Reduce probability	Mitigation Reduce consequences	Res. Risk
			unity				effective community liaison, no short-cuts, toolbox meetings	
		Non- conformanc e with cultural norms (Community Perception)	Peopl e - emplo yees and Comm unity	2	В	Mod	Physical: Behave in appropriate manner, be seen to doing the right thing, community interaction Procedural: Inductions covering local culture, contractor management, Pastoral Station Conduct Guide; Company Policies, Monitoring Behavioural: Effective community liaison, Good Behaviour, Clear and consistent communication, effective community liaison	Ensure drill crew are familiar with local knowledge and Client policies and procedures with respect to the community

Russell Churchett <russell.churchett@westsidecorporation.com> From:

Sent: Tuesday, 15 November 2011 2:11 PM

To: Wright John

Cc: Rasmussen Graham

Subject: TXD Rig Investigation - Update

John / Graham,

Just touching base regarding the rig investigation status.

We are currently still waiting for the final report to be issued by the insurer / investigator.

As I think we may have dicsussed (but communicating this point again just in case) the preliminary (verbal) report from insurer is that there is no observed physical fault or incorrect hydraulics components assembly; there is evidence of hydraulic oil oxidisation, which can reportedly be caused by high speed aeration of the oil which would occur in such an instance if there was air in the hydraulic circuit. As stated previously, the report is not issued at this time (although it is being chased by Westside to be finalised), and shall be in touch as soon as it is issued to ai Olekking Olekking Westside.

Regards

Russell Churchett

HSE Manager



Direct: 07 3020 0905 Section 78B(2) RTI Act

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From: Russell Churchett <russell.churchett@westsidecorporation.com>

Sent: Saturday, 7 January 2012 12:22 AM

Wright John To:

Rasmussen Graham Cc: TXD Rig re-commission **Subject:**

John / Graham,

Happy new year, hope you are both well.

TXD rig repairs are progressing and re-commissioning is being planned. Moduspec are being lined up to perform the rig and carrier inspection.

I am looking to ascertain exactly what documentation / certification you require to be provided to your office to KASK ONPI permit the rig to return to operations.

Regards

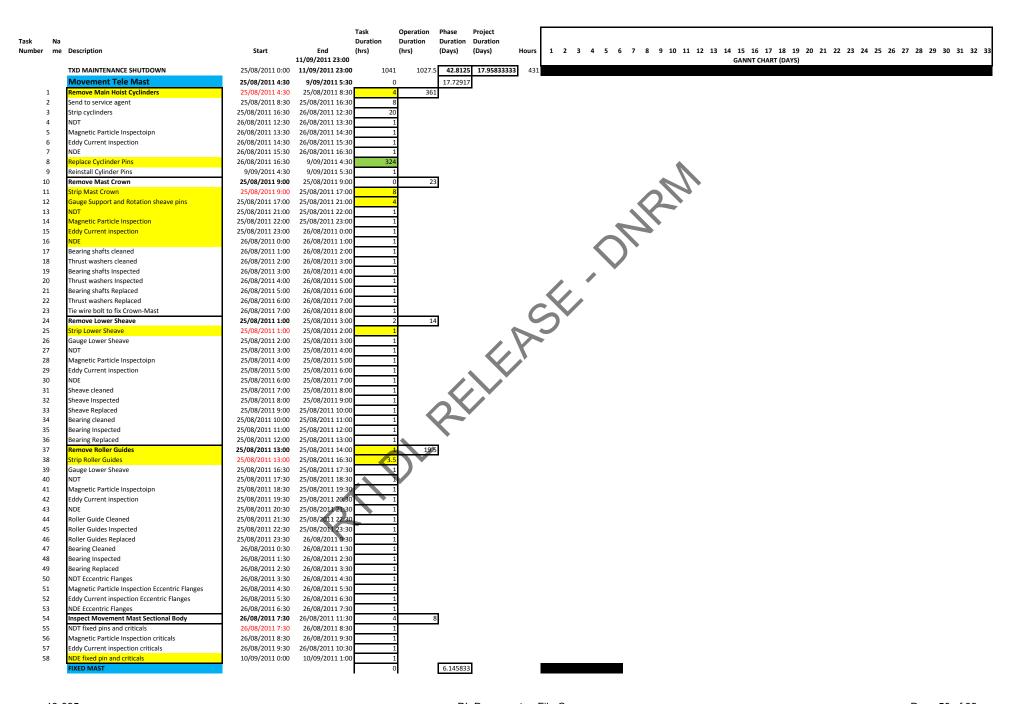
Russell Churchett

WestSide HSE Manager

Section 78B(2) RTI Act 0730200905

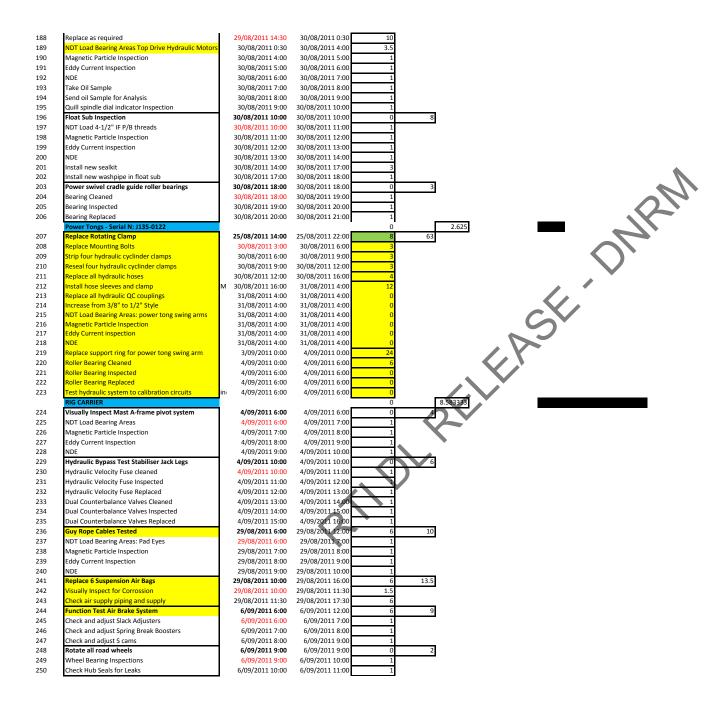
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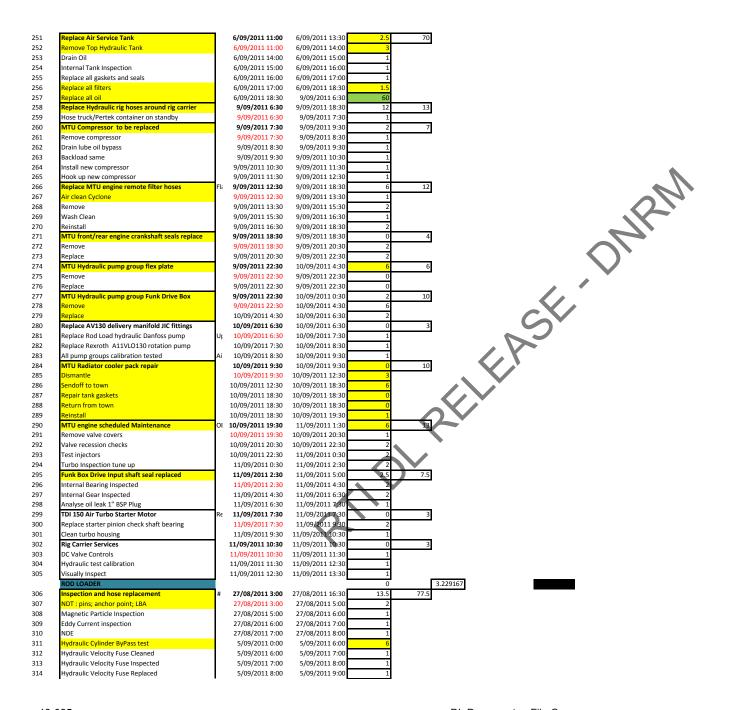
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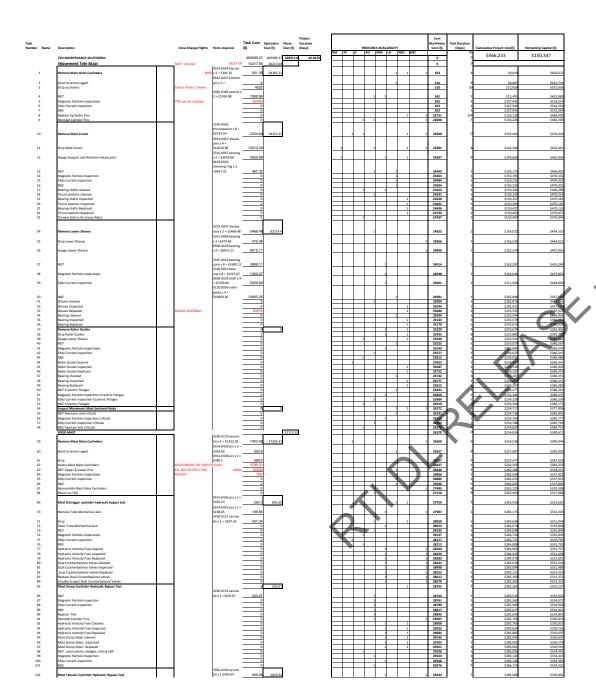
		•		
59	Remove Mast Raise Cyclinders	10/09/2011 1:00	10/09/2011 5:00	
60	Send to service agent	10/09/2011 1:00	10/09/2011 9:00	
61	Strip	10/09/2011 9:00	10/09/2011 13:00	
62	Assess Mast Raise Cyclinders	10/09/2011 13:00	10/09/2011 14:00	
63	NDT Upper & Lower Pins	10/09/2011 14:00	10/09/2011 15:00	
64	Magnetic Particle Inspectoipn	10/09/2011 15:00	10/09/2011 16:00	
65	Eddy Current inspection	10/09/2011 16:00	10/09/2011 17:00	
66	NDE	10/09/2011 17:00	10/09/2011 18:00	
67	Reassemble Mast Raise Cyclinders	10/09/2011 18:00	11/09/2011 0:00	
68	Return to TXD	11/09/2011 0:00	11/09/2011 8:00	8
69 70	Mast Outrigger cyclinder hydraulic bypass test	11/09/2011 8:00	11/09/2011 12:00 11/09/2011 9:00	0 4 19
70 71	Remove Tube Mechanical Jack Strip	11/09/2011 8:00 11/09/2011 9:00	11/09/2011 9:00	
72	Clean Tube Mechanical Jack	11/09/2011 10:00	11/09/2011 10:00	0 1
73	NDT	11/09/2011 10:00	11/09/2011 11:00	
74	Magnetic Particle Inspectoipn	11/09/2011 12:00	11/09/2011 12:00	
75	Eddy Current inspection	11/09/2011 13:00	11/09/2011 14:00	
76	NDE	11/09/2011 14:00	11/09/2011 15:00	
77	Hydraulic Velocity Fuse cleaned	11/09/2011 15:00	11/09/2011 16:00	
78	Hydraulic Velocity Fuse Inspected	11/09/2011 16:00	11/09/2011 17:00	0 1
79	Hydraulic Velocity Fuse Replaced	11/09/2011 17:00	11/09/2011 18:00	0 1
80	Dual Counterbalance Valves Cleaned	11/09/2011 18:00	11/09/2011 19:00	0 1
81	Dual Counterbalance Valves Inspected	11/09/2011 19:00	11/09/2011 20:00	0 1
82	Dual Counterbalance Valves Replaced	11/09/2011 20:00	11/09/2011 21:00	0 1
83	Replace Dual Counterbalance Valves	11/09/2011 21:00	11/09/2011 22:00	0 1
84	Visually Inspect Dual Counterbalance Valves	11/09/2011 22:00	11/09/2011 23:00	0 1
85	Mast Dump Cyclinder Hydraulic Bypass Test	25/08/2011 22:00	25/08/2011 23:00	0 1 17
86	NDT	25/08/2011 22:00	25/08/2011 23:00	0 1
87	Magnetic Particle Inspection	25/08/2011 23:00	26/08/2011 0:00	0 1
88	Eddy Current Inspection	26/08/2011 0:00	26/08/2011 1:00	
89	NDE	26/08/2011 1:00	26/08/2011 2:00	
90	Replace Pins	26/08/2011 2:00	26/08/2011 3:00	
91 92	Reinstall Cylinder Pins Hydraulic Velocity Fuse Cleaned	11/09/2011 2:00 11/09/2011 3:00	11/09/2011 3:00 11/09/2011 4:00	
93	Hydraulic Velocity Fuse Cleaned Hydraulic Velocity Fuse Inspected	11/09/2011 3:00	11/09/2011 4:00	
94	Hydraulic Velocity Fuse Replaced	11/09/2011 5:00	11/09/2011 5:00	
95	Mast Dump Slides cleaned	11/09/2011 6:00	11/09/2011 7:00	
96	Mast Dump Slides Inspected	11/09/2011 7:00	11/09/2011 8:00	
97	Mast Dump Slides Replaced	11/09/2011 8:00	11/09/2011 9:00	
98	NDT : pivot points; wedges; critical LBA	11/09/2011 9:00	11/09/2011 10:00	0 1
99	Magnetic Particle Inspection	11/09/2011 10:00	11/09/2011 11:00	0 1
100	Eddy Current inspection	11/09/2011 11:00	11/09/2011 12:00	0 1
101	NDE	11/09/2011 12:00	11/09/2011 13:00	0 1
102	Mast Tension Cyclinder Hydraulic Bypass Test	11/09/2011 13:00	11/09/2011 14:00	
103	NDT : pins; anchor point; LBA	11/09/2011 13:00	11/09/2011 14:00	
104	Magnetic Particle Inspection	11/09/2011 14:00	11/09/2011 15:00	
105	Eddy Current inspection	11/09/2011 15:00	11/09/2011 16:00	
106	NDE	11/09/2011 16:00	11/09/2011 17:00	
107	Calibrate to rig system hydraulic circuits	11/09/2011 17:00	11/09/2011 18:00	
108	Jib Boom Cyclinder Hydraulic Bypass Test	25/08/2011 23:00 25/08/2011 23:00	26/08/2011 0:00 26/08/2011 0:00	
109 110	NDT : pivot points; wedges; critical LBA	26/08/2011 23:00	26/08/2011 0:00	
111	Magnetic Particle Inspection Eddy Current inspection	26/08/2011 0:00	26/08/2011 100	
112	NDE	26/08/2011 1:00	26/08/2011 2:00	
113	Stop block adjustments check	26/08/2011 3:00	26/08/2011 4:00	
114	Stop block adjustments calibration	26/08/2011 4:00	26/08/2011 5:00	
115	Limiting system adjustment checks	26/08/2011 5:00	26/08/2011 6:00	
116	Limiting system adjustment calibration	26/08/2011 6:00	26/08/2011 7:00	
117	Replace winch cable	26/08/2011 7:00	26/08/2011 8:00	
118	Mast Standpipe Thickness Inspection	26/08/2011 8:00	26/08/2011 12:00	
119	NDT	26/08/2011 8:00	26/08/2011 9:00	0 1
120	Magnetic Particle Inspectoipn	26/08/2011 9:00	26/08/2011 10:00	
121	Eddy Current Inspection	26/08/2011 10:00	26/08/2011 11:00	
122	NDE	26/08/2011 11:00	26/08/2011 12:00	
123	Fixed hydraulic pipe work clamps removed	26/08/2011 12:00	26/08/2011 13:00	0 1



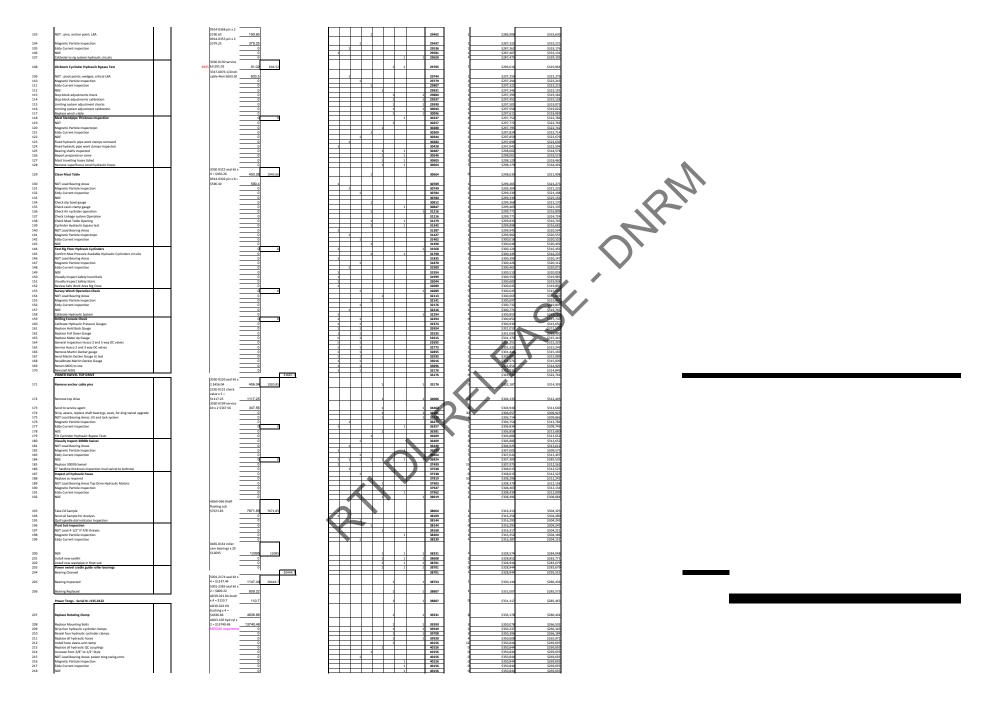


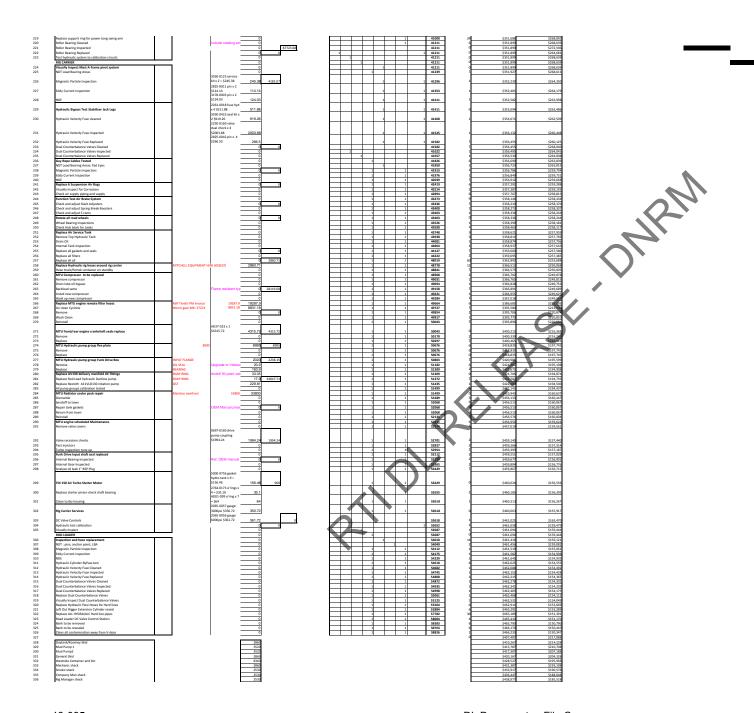


315	Dual Counterbalance Valves Cleaned	5/09/2011 9:00	5/09/2011 10:00	1					
316	Dual Counterbalance Valves Inspected	5/09/2011 10:00	5/09/2011 11:00	1					
317	Dual Counterbalance Valves Replaced	5/09/2011 11:00	5/09/2011 12:00	1					
318	Replace Dual Counterbalance Valves	5/09/2011 12:00	5/09/2011 13:00	1					
319	Visually Inspect Dual Counterbalance Valves	5/09/2011 13:00	5/09/2011 14:00	1					
320	Replace Hydraulic Flexi Hoses for Hard lines	5/09/2011 14:00	5/09/2011 20:00	6					
321	Left Out Rigger Extension Cylinder reseal	5/09/2011 20:00	6/09/2011 2:00	6					
322	Replace ALL HYDRAULIC Hard line pipes	6/09/2011 2:00	7/09/2011 8:00	30					
323	Road Loader DC Valve Control Station	7/09/2011 8:00	7/09/2011 11:30	3.5					
324	Repair pipe handler hydraulic control tank.	7/09/2011 11:30	7/09/2011 17:30	6					
325	Bank to be resealed	7/09/2011 17:30	7/09/2011 17:30	6					
326	Clean all contamination away from V-door	7/09/2011 17:30	8/09/2011 23:30	1					
327	cican an contamination away from v door	7/05/2011 25:50	0,03,2011 0.30						
328	Daytank/Koomey Skid	1/09/2011 11:00	4/09/2011 0:42	18	2.57142857				
329	Mud Pump 1	4/09/2011 0:42	7/09/2011 11:00		3.42857143				
330	Mud Pump2	7/09/2011 11:00	10/09/2011 21:17		3.42857143				~ //
331	General Skid	10/09/2011 21:17	13/09/2011 11:00	18					
332	Westside Container and bin	13/09/2011 11:00	16/09/2011 21:17	24	3.42857143				
333	Mechanic shack	16/09/2011 21:17	19/09/2011 11:00	18	2.57142857				
334	Smoko shack	19/09/2011 11:00	22/09/2011 21:17	24	3.42857143				
335	Company Man shack	22/09/2011 21:17	26/09/2011 7:34		3.42857143				7
336	Rig Manager shack	26/09/2011 7:34	29/09/2011 17:51		3.42857143				RM
337	Camp Gen skid 1	29/09/2011 17:51	2/10/2011 7:34	18					
338	Camp Gen skid 2	2/10/2011 7:34	5/10/2011 17:51		3.42857143				
339	Camp Building 1	5/10/2011 17:51	9/10/2011 4:08		3.42857143			. •	
340	Camp Building 1	9/10/2011 4:08	12/10/2011 14:25	24					
341	Camp Building 1	12/10/2011 14:25	16/10/2011 0:42	24	3.42857143 3.42857143				
342 343	Camp Building 1 Camp Building 1	16/10/2011 0:42 19/10/2011 11:00	19/10/2011 11:00 22/10/2011 21:17	24					
344	Camp Building 1	22/10/2011 21:17	26/10/2011 21:17		3.42857143				
345	Camp Building 1	26/10/2011 7:34	29/10/2011 7:51		3.42857143				
346	Lifting Equipment	20/10/2011 /.5 /	23, 10, 2011 17.31						
347	ITAC Supervision			.00	30.2037113 0043				
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PATIOL PELLERSE. ON PRIMA

Crew Pay	226,429
Accomodation	64,806
HTS Pumps	21,930
WGW corner castings man hours	43,200
King Swivel	35,994
AIRDRILL parts List	112,011
Top Drive	40,000
Crew change flights	26985
Cranes	3840
ITAC corner castings	49300

624,495

ITEM	DESCRIPTION	ESTIMATED COST \$	Boilermaker Manhours	Corner Casting		Flat Plates	Gussets	i UB	FLAT BAF		R Boilermaker Costs	ESTIMATE	Corner Castings	RHS	Flat Plates	Guss	ets
												•					•
	1 Deute als //oranges Claid	31	360	110	4	2	4	8				000	000		2	4	al
	1 Daytank/Koomey Skid 2 Mud Pump 1			18	•	2	4	8				980 640		4	2	4	8
			520	24	4	2								4	2		
	3 Mud Pump2 4 General Skid		520	24	4	2	4	0				640		4	2		0
	5 Westside Container and bin		360 360	18 24	4	2	4	8		2		980 640		4	2	4	8
	6 Mechanic shack		360 360	18	4	2	4	8		2		980		4		4	8
	7 Smoko shack		530	18 24	4	2	4	8						4	2	4	8
	8 Company Man shack		530	24	4	2	4	8		. //						4	8
	9 Rig Manager shack		530	24	4	2	4	8						4	2	4	8
	10 Camp Gen skid 1		940	18	4	2	4	8	1					4	2	4	٥
	11 Camp Gen skid 1		530	24	4	2	4	8	1					4	2	4	٥
	12 Camp Building 1		530	24	4	2	4	8						4	2	4	٥
	13 Camp Building 1		530	24	4	2	4	8	(-)	. *				4	2	4	0
	14 Camp Building 1		530	24	4	2	4	0						4	2	4	0
	15 Camp Building 1		530	24	4	2	4	°	,) '					4	2	4	٥
	16 Camp Building 1		530	24	4	2	4	0						4	2	4	٥
	17 Camp Building 1		530	24	4	2	4	0	•					4	2	4	٥
	18 Camp Building 1		530	24	4	2	4	0						4	2	4	٥
	18 Camp Building 1		7 50	24	4	2	" </td <td>, 0</td> <td></td> <td></td> <td></td> <td>880</td> <td>-110</td> <td>4</td> <td>2</td> <td>4</td> <td>0</td>	, 0				880	-110	4	2	4	0
	Lifting Equipment		700				$\sim X$				44	000					
	ITAC Supervision	110															
	Trac Supervision	34				0					22	500					
		92				. 17						380					
		92	+50			/ . Y					22	380					
	400																
	408 man hours																
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				くム													
				X	~												

From:

Russell Churchett <russell.churchett@westsidecorporation.com>

Sent:

Wednesday, 28 September 2011 6:51 AM

To: Cc: Wright John; Rasmussen Graham Ray Cowie; Simon Mewing

Subject:

TXD180 Mast Fall Forward Action Plan - 27/09/11 Update

Attachments:

2011 09 13 Rig Recovery forward action plan - 09 27 Update.xlsx

John

Below (and attached) is the updated TXD180 Mast Fall Forward Action Plan.

Main points for this review are:

21/23

Prior plan put forward listed the Schramm workshop as being in Brisbane.

This was an error; the workshop is located in Sydney.

The rig is currently at the Sydney workshop.

43 Holbeche Road Arndell Park NSW

Ben Baden Services and Crane connections

49-Sch4 - Mobile phone

13-095

#24

Section 78B(2) RTI Act

49-Sch4 - Mobile phone

Section 78B(2) RTI Act

	TXD180 Mast Fall Event: P&G Inspector Findings: Forward Action Plan	Responsibility for Completion	13/09/2011	14/09/2011	15/09/2011	16/09/2011	19/09/2011	20/09/2011	21/09/2011	23/09/2011	26/09/2011	27/09/2011	28/09/2011	1102/60/62	October	November	December	Completion Due	Actual Completion Date	Comments
A	Tasks already completed															36	i de la			
1	Provide Wood Group Wagners (WGW) SOP's	SH																13/09/11	13/09/11	
2	Ensure Toolbox meetings are documented on noted form, date and time entered, for each and every toolbox meeting	ST/SH															-	13/09/11	13/09/11	
В	Safety Management System Improvement Items																138			
3	Develop WestSide bridging document linking to WGW and all subcontractors involved with rig operation	RJC/DC											- 19					20/09/11	26/09/11	Draft bridg finalised as
4	Provide evidence of contractors SafeOp and P&G Legislation compliance - commence	RJC/DC										242						13/09/11	13/09/11	
5	Review WGW SOP's determine if any SOP's are required to be developed to ensure all routine work activities	MS																19/09/11		Part of the audit in pro
6	Review WestSide and WGW Management of Change process, ensure process is implemented to engineering changes to plant etc.	RJC/DC					100											19/09/11		Commence

1

evelop specific Site Safety Manager training competency matrix and commence delivery of training	DC DC	19/09/11	Con
eview JSA system in order to improve and ensure the system is more robust	MS	19/09/11 23/09/	11
ovide WGW SOP Training Records (including details of trainer qualifications)	DC DC	20/09/11	Trai
pdate drilling crew competency matrix. Determine gaps and set action plan to address skill gaps.	DC DC	19/09/11	Con
ovide maintenance crew competency matrix (Compare trade qualifications etc. with assigned maintenance tasks)	DC/RJC	29/09/11	Cor
ovide evidence of contractors SafeOp and P&G Legislation compliance - complete	RJC/DC	30/09/11	Saf pro
g Recovery Items			
ovide Inspectorate with current Hydraulic Schematics for rig	RC	14/09/11	Per fro
erform rig stabilising risk assessment (all risk assessments to be lead by G2 trained risk assessor)	MS	14/09/11 15/09/	11
erform rig move risk assessment (from current position to Brisbane repair workshop)	MS	14/09/11 15/09/	11
rform rig transportation (from site to repair location) risk assessment	ITAC	22/09/11 22/09/	11
evelop JSA's and SWP's for each task as per developed risk assessments	ST/SH	15/09/11 15/09/	11
ovide risk assessments, JSA's and SWP's to P&G Inspectorate for review and comment	RJC RJC	15/09/11 15/09/	11
btain Inspectorate 'go ahead' for commencement of works as per risk assessments, JSA's and SWP's and commence work	RJC RJC	20/09/11 20/09/	11
erform rig move to Sydney repair workshop	RC	23/09/11 23/09/	11
g Repair / Return to Service Items (Dates dependent on Rig Recovery Action completion timing)			
elocate rig to Sydney workshop (Schramm repairer)	RC	30/09/2011	
oordinate hydraulics investigation requirements with P&G Inspectorate (hydraulics to be inspected by 3rd party, process to			hyd
e approved prior to commencing removal of hydraulics)	RJC	30/09/2011	Ins
ommence rig repairs	RC RC	TBD	_
nspect rig for full compliance (by competent entity, Moduspec, PSI or other Deedi approved entity)	RC/RJC	TBD	
btain approval from P&G Inspectorate to return to drilling operations	RJC	TBD	

Leg	end DC		- Original plan Completion timing
	MS		- Revised Completion timing
	RC	Continu 70D(0) DTI Ant	
	RJC	Section 78B(2) RTI Act	1
	SH		
	ST		

Keen to get your comments, particularly in regards to the root cause investigation and if you are satisfied with the arrangements.

Regards

Russell Churchett

HSE Manager



Direct: 07 3020 0905 Section 78B(2) RTI Act Office: 07 3020 0900

Fax: 07 3020 0999Email: russell.churchett@westsidecorporation.com

Web: www.westsidecorporation.com

Address: Level 8, 300 Queen Street, Brisbane QLD 4000

Postal: GPO Box 1121, Brisbane QLD 4001

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TXD180 Mast Fall Event: P&G Inspector Findings: Forward Action Plan	Responsibility for Completion	13/09/2011	14/09/2011	15/09/2011	16/09/2011 19/09/2011	20/09/2011	21/09/2011	22/09/2011	23/09/2011 26/09/2011	22/09/2011	27/09/2011 28/09/2011	29/09/2011	30/09/2011 October	November	December	Completion Due	Actual Completion Date	Comments
A Tasks already completed																		
1 Provide Wood Group Wagners (WGW) SOP's	SH															13/09/11	13/09/11	
2 Ensure Toolbox meetings are documented on noted form, date and time entered, for each and every toolbox meeting	ST/SH															13/09/11	13/09/11	
B Safety Management System Improvement Items	3,73															=5, 55, ==		
Develop WestSide bridging document linking to WGW and all subcontractors involved with rig operation	RJC/D															20/09/11	26/09/11	Draft bridging document will be finalised as a priority
Provide evidence of contractors SafeOp and P&G Legislation compliance - commence	RJC/D						00000000							1	1	13/09/11	13/09/11	, , ,
5 Review WGW SOP's determine if any SOP's are required to be developed to ensure all routine work activities	MS													4		19/09/11		Part of the SafeOp compliance audit in progress
6 Review WestSide and WGW Management of Change process, ensure process is implemented to engineering changes to plant etc.	RJC/D	-												•		19/09/11		Commenced
7 Develop specific Site Safety Manager training competency matrix and commence delivery of training	DC															19/09/11		Commenced
Review JSA system in order to improve and ensure the system is more robust	MS															19/09/11	23/09/11	Commenced
Provide WGW SOP Training Records (including details of trainer qualifications)	DC					***************************************										20/09/11	23/03/11	Training records to be provided
Update drilling crew competency matrix. Determine gaps and set action plan to address skill gaps.	DC															19/09/11		Commenced
	DC/RJ	_								>						29/09/11		Commenced
Provide maintenance crew competency matrix (Compare trade qualifications etc. with assigned maintenance tasks)	RJC/D						C		Y							30/09/11		SafeOP compliance audit progressing
Provide evidence of contractors SafeOp and P&G Legislation compliance - complete	KJC/D					1										30/09/11		SaleOP compliance addit progressing
c Rig Recovery Items	RC															14/09/11		Pending hydraulics schematic from OEM
Provide Inspectorate with current Hydraulic Schematics for rig Perform rig stabilising risk assessment (all risk assessments to be lead by G2 trained risk assessor)	MS															14/09/11	15/09/11	Pending Hydradiics schematic from OEW
Perform rig move risk assessment (from current position to Brisbane repair workshop)	MS															14/09/11	15/09/11	
Perform rig transportation (from site to repair location) risk assessment	ITAC	2														22/09/11	22/09/11	
Develop JSA's and SWP's for each task as per developed risk assessments	ST/SH															15/09/11		
Provide risk assessments, JSA's and SWP's to P&G Inspectorate for review and comment	RJC															15/09/11	15/09/11	
20 Obtain Inspectorate 'go ahead' for commencement of works as per risk assessments, JSA's and SWP's and commence works	RIC															20/09/11	20/09/11	
Perform rig move to Sydney repair workshop	RC															23/09/11	23/09/11	
Rig Repair / Return to Service Items (Dates dependent on Rig Recovery Action completion timing)																		
Relocate rig to Sydney workshop (Schramm repairer) Coordinate hydraulics investigation requirements with P&G Inspectorate (hydraulics to be inpected by 3rd party, process to be	RC															30/09/2011		Insurer to arrange 3rd party hydraulics investigation and
24 approved prior to commencing removal of hydraulics)	RJC															30/09/2011		work with WestSide and P&G Inspectorate
25 Commence rig repairs	RC															TBD		
26 Inspect rig for full compliance (by competent entity, Moduspec, PSI or other Deedi approved entity)	RC/RJ															TBD		
27 Obtain approval from P&G Inspectorate to return to drilling operations	RJC								+							TBD		
Lege	nd DC MS RC															Completion tin	ming	
	RJC				Sec	ction 7	78B(2	2) RTI .	Act									
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From: Russell Churchett < russell.churchett@westsidecorporation.com>

Sent: Friday, 16 September 2011 2:52 PM

To: Wright John

Cc: Rasmussen Graham; Ray Cowie

Subject: WestSide TXD180 Ram Removal - For your review **Attachments:** 2011 09 16 TXD180 Ram Removal Photos.pptx

John,

Details regarding the proposed hydraulic ram removal only; in comparison to the full mast removal, for your review.

- Schramm (OEM) have advised that a mast removal, on the current site, is not required to remove the hydraulic ram for inspection/investigation
- The hydraulic ram is able to removed easily and safely on site without the need to lift or replace the mast.
- OEM has advised mast removal is a task of significant risk in the field setting in comparison to a mast removal conducted in an appropriately equipped workshop.
- Loss assessed n 78B(2) R have also advised against a mast removal on site due to the increased risk, in conjunction with the mast removal (on site) being detrimental to the overall repair / recovery of the rig.

In summary:

- We are seeking your acceptance for us to not remove the mast and only perform the hydraulic ram removal.
- As discussed we would schedule the ram removal for next week and provide you/Mick McWilliam as much notice as possible, to enable you to be present for the ram removal if at all possible.
- Additionally, once the rams are removed we will ensure that they remain in the same state/condition as at the time of the event and will ship them to Rockhampton Hydraulics for inspection/investigation as discussed at the teleconference on Tuesday.

Keen to get your response on this matter.

Regards

Russell Churchett

HSE Manager



Direct: 07 3020 0905
Section 78B(2) RTI Act
Office: 07 3020 0900
Fax: 07 3020 0999

Email: <u>russell.churchett@westsidecorporation.com</u>

Web: <u>www.westsidecorporation.com</u>

Address: Level 8, 300 Queen Street, Brisbane QLD 4000

Postal: GPO Box 1121, Brisbane QLD 4001

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Refer to next slide – this slide shows location of rams on rig / comparison to mast.

DL Documents - File C

13-095 DL Documents - File C Page 75 of 82



Russell Churchett <russell.churchett@westsidecorporation.com> From:

Sent: Friday, 9 September 2011 11:02 AM

To: Rasmussen Graham

Cc: Ray Cowie; Simon Mewing; Gerard McKay;

darren.cowan@woodgroupwagners.com; Steven.hicks@woodgroupwagners.com;

Bob Balkenbush (bob.balkenbush@woodgroupwagners.com); Peter Dingle

Subject: WestSide TXD180 Rig Mast Fall (No Injury) - Initial Written Notification

Attachments: 2011 09 09 TXD1 Rig Mast Fall - Petroleum & Gas Inspector Initial Report.docx

Graham,

Initial notification is attached. Please contact me if there are any further queries.

See you on Monday.

Regards

Russell Churchett

HSE Manager



Direct: 07 3020 0905 Section 78B(2) RTI Act Office: 07 3020 0900 07 3020 0999 Fax:

Email: russell.churchett@westsidecorporation.com

www.westsidecorporation.com

ELERSE. ONRIN Address: Level 8, 300 Queen Street, Brisbane QLD 4000

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Incident Title:	WestSide TXD180 Rig Mast Fall (No Injury)
Incident Notifier:	Russell Churchett, HSE Manager – WestSide Corporation
Contact Details: S	ection 78B(2) RTI (Q730200905
Date of Incident:	9 th September 2011
Time of Incident:	~0730
Incident Location:	Meridian 36 (MER36)
Incident Type: P&G Reg Schedule 2	Damage to property that substantially increases the risk of damage to plant or equipment or injury to person. Incident had the potential to, but did not, cause the death of or injury to, a person or damage to plant or equipment.
Incident Description:	 WestSide owned, Wood Group Wagners operated TXD180 Drill Rig Drill rig mast layover planned post hydraulic system maintenance Pre safety meeting occurred, all people cleared of mast layover area (as per standard procedure) Bench test and in place circuit testing of hydraulics performed prior to layover Trial layover of mast to 85 degrees back to 90 degrees, occurred twice to test hydraulics – trial passed ~0730: Commenced full layover – mast lowered to ~80 degrees Mast fell to fully lowered position with no apparent hydraulic back pressure (rapid fall to fully lowered position)
Immediate Actions Implemented:	 ~0735: Exclusion zone implemented around drill rig Exclusion zone set to preclude any persons being in area potentially affected by rig shifting due to compromised rig stability Rig batteries disconnected Initial report from rig personnel through to WestSide management ~1000: WestSide management initial investigation commenced with rig personnel ~1020: P&G Inspector informed via telephone
Current Status:	 Exclusion zone in force until further notice / instruction from P&G Inspector P&G Inspector to commence investigation Monday 12th September WestSide Drilling & Completions Manager (Ray Cowie) and HSE Manager (Russell Churchett) will ensure to be present at the investigation. Wood Group Wagners HSE Manager (Darren Cowan) and Field Operations Manager (Bob Balkenbush) are currently en route to site to commence field investigation and report, which will be provided to P&G Inspector in full.

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Senior Toolpusher Rig Manager		27/07/2011	27/07/2011	27/07/2011	07/05/2011	04/05/2011						1				07/05/2011	27/03/2011			
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Toolpusher Rig Manager					16/06/2011	04/05/2011										16/06/2011	27/03/2011			
Night Tool Pusher		03/08/2011	03/08/2011	03/08/2011	16/06/2011	16/06/2011					7					16/06/2011				
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AD/Derrickman		03/08/2011	03/08/2011	03/08/2011	16/06/2011	16/06/2011										16/06/2011	27/03/2011			
Motorman/Senior Floor Hand		03/08/2011	03/08/2011	03/08/2011	06/06/2011	06/06/2011	Y									06/06/2011				
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Motorman/Senior Floor Hand		27/07/2011	27/07/2011	30/07/2011	06/06/2011	06/06/2011										06/06/2011				
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									External H	ealth, Safe	ty & Envir	onment Tra	ining								
	Confined Spaces	Drivers Licence	Well Control	Well Control - Supervisor	Working at Heights	Gas Testing Certification	Applied First Aid (HLTFA301B)	CPR	Self Contained Breathing Apparatus (SCBA)	Use of a Portable Fire Extinguisher	Low Voltage Rescue (LVR)	Incident Investigation (Taproot)	Permit to Work - Work Party Member	Permit to Work - Permit Authoriser	Forklift Licence	Dogging	Conduct Lifting Operations	Lock Screw Training	Advance 4WD Training	Certificate IV OHS	Course in Site Safety Health Representative (formerly S1, S2, S3)
Senior Toolpusher Rig Manager	19/06/2009	31974666 MC, RE 09/02/2014		22/10/2010	22/06/2009		31/07/2010	31/07/2010		27/03/2011				12/11/2009	13/01/1999			02/08/2010	25/03/2009		
HSE&T Coordinator	17/04/2009	80813410 MR, UD 09/06/2016			06/04/2009		13/11/2010	13/11/2010	09/08/2010				1	01/08/2010	09/06/2009			02/08/2010		08/12/2010	
Toolpusher Rig Manager	12/02/2010	11817373 C, RE 08/01/2014 SUS	03/09/2011		11/05/2009	12/02/2010	26/07/2010	26/07/2010		27/03/2011		29/09/2006	08/02/2010	08/02/2010	11/12/1999	08/07/2006		02/08/2010			
Night Tool Pusher												V									
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Driller 2	07/04/2009		10/08/2009		29/01/2007	07/04/2009	12/08/2010	12/08/2010	07/04/2009	12/08/2010				12/08/2010				02/08/2010			
Driller 2	12/02/2010	89699310 MC, RE 09/02/2014			25/02/2011	12/02/2010	26/07/2010	26/07/2010					08/02/2010					02/08/2010	14/02/2010		
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AD/Derrickman	24/02/2011	67944112 C 19/05/2012			25/02/2011	24/02/2011			02/10/2009	27/03/2011			08/12/2010					08/12/2010			
Motorman/Senior Floor Hand	24/02/2011				25/02/2011	24/02/2011	23/09/2010	23/09/2010					23/09/2010					28/11/2010			
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Motorman/Senior Floor Hand	10/02/2011	61996425 C, RE 08/11/2011			11/02/2011	10/02/2011				27/03/2011			04/11/2010					02/12/2010			
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Lease Hand																					
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Senior Toolpusher Rig Manager																			
HSE&T Coordinator					20/01,	/2006													
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Night Tool Pusher																			
Night Tool Pusher																			
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Driller 1																			
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